

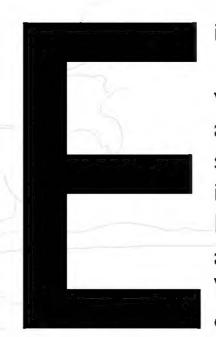




They say that if you trace the roots of human DNA, it leads to a single woman from a long time ago in Africa. Still, theoretically speaking, that doesn't mean she was the very first human in existence. But such a person must exist! The mother of humanity! I thought it sounded awesome, so I drew a picture of her. All of humanity is one big family. No matter what happens, we're all in this together. Anyway, volume 62 is now starting!

-Eiichiro Oda, 2011





iichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga **Wanted!** won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure **One Piece**, which debuted in **Weekly Shonen Jump** in 1997, quickly became one of the most popular manga in Japan.



Character · 登場人物 ·





The story of ONE PIECE 1»62

Shanks

シャンクス

◎四皇、の一人。◎偉大なる航路、後半 ◎新世界、にて、ルフィを待つ。



「あたげみかいぞくだん せんちょう」 【赤髪海賊団 船長】

Jinbe

ジンベエ

ルフィが修業に入る前に別れ、魚人島に 「戻る。

もとおうかしちみかい 【元王下七武海】





況・カリブーと共に、魚人島へ向かうルフィ 達を追い、海中へ。

(カリブー海賊団船長(弟))





【カリブー海賊団船長】



Story · あらすじ・



ぎょじんとう ぼうけん

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だい。たこうかくとう にんぎょひめ 第613話、硬殻塔の人魚姫、	— 177



Hereafter, 62 volumes will start.



Chapter 604:

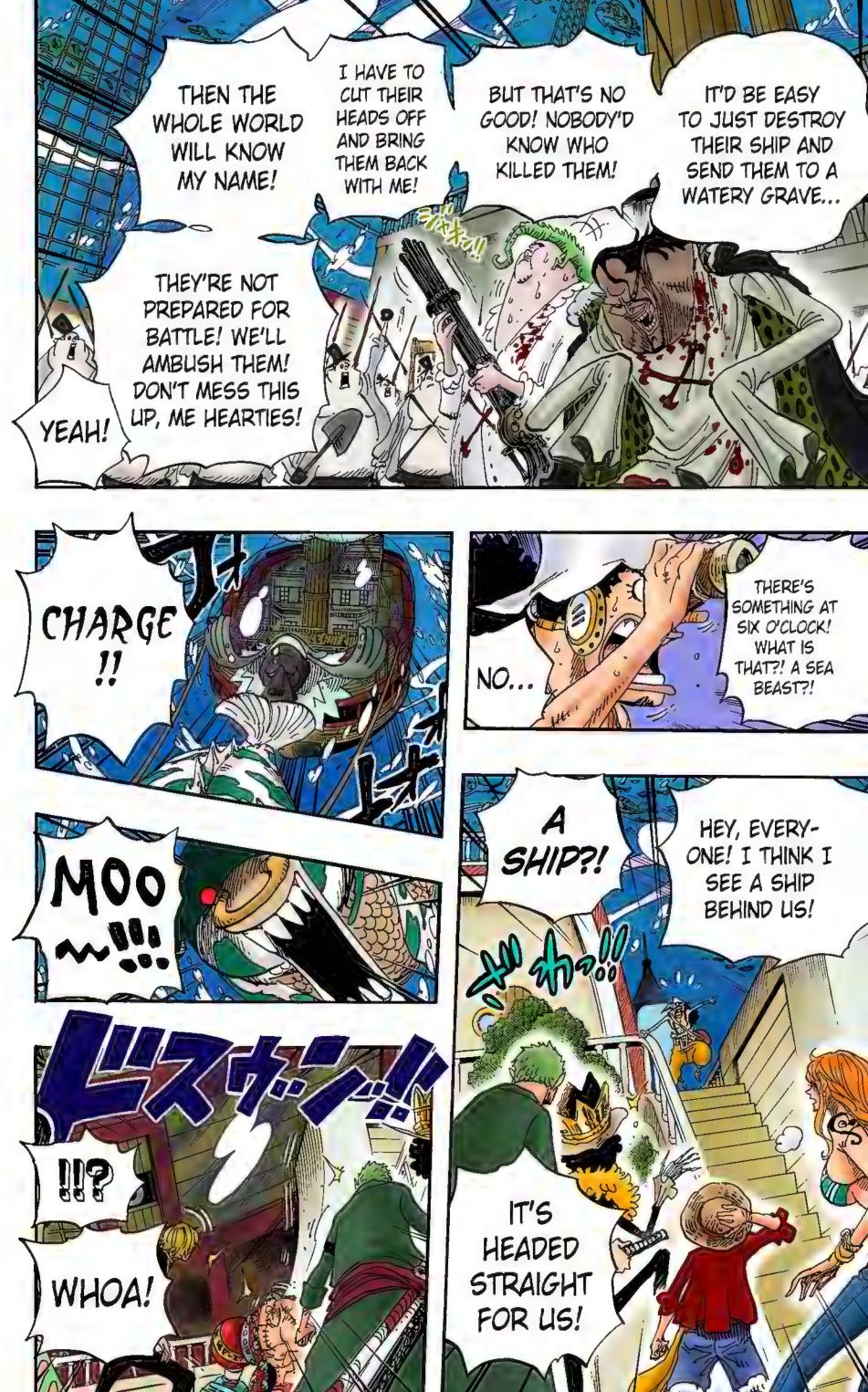
TO THE DEEP SEA

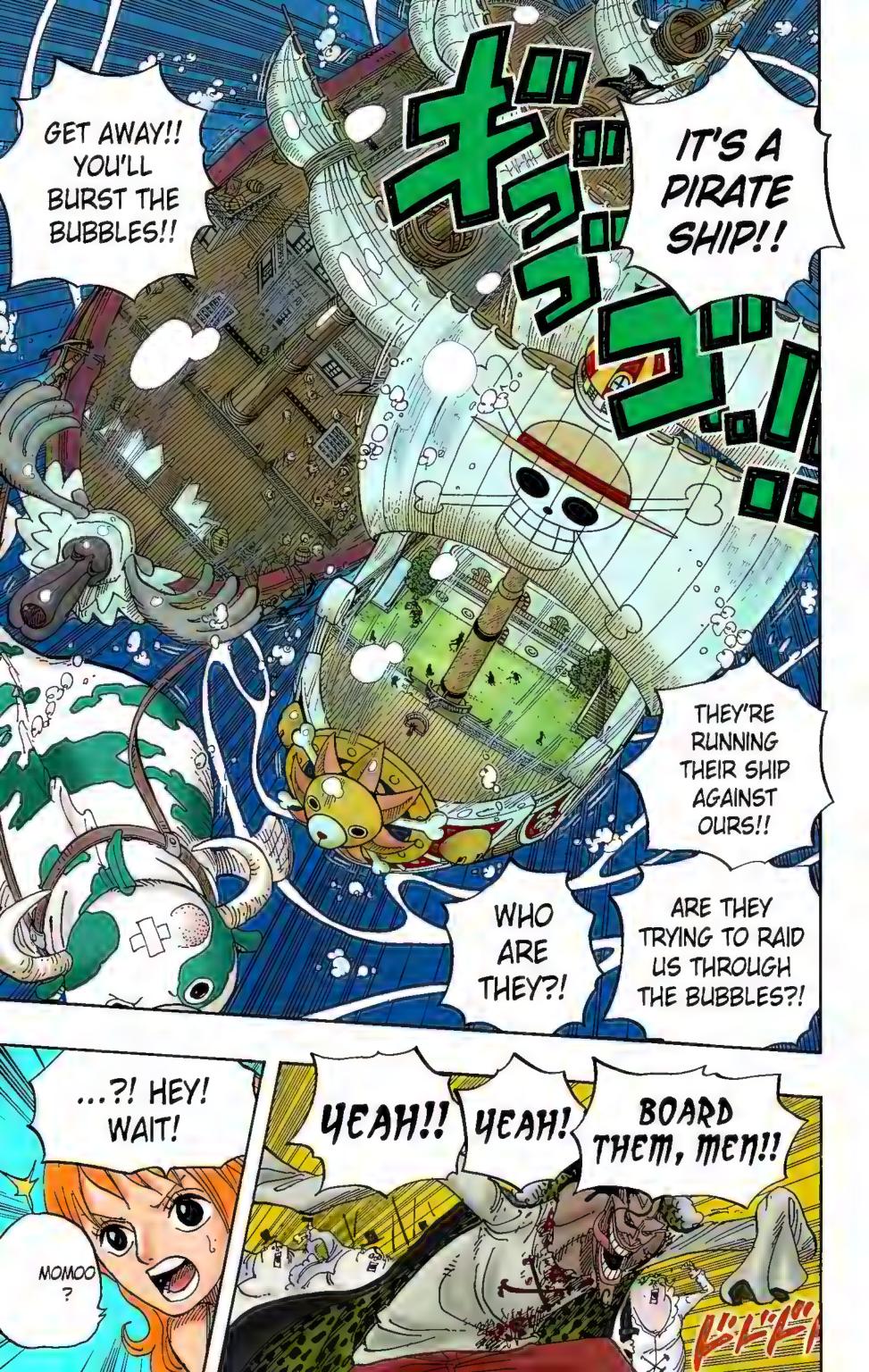


ONE PIECE























CURRENTS FLOW ALL AROUND THE Deep current Surface current

AND THOSE CURRENTS ARE ALWAYS CONNECTED SOMEWHERE! THEY DON'T JUST BRANCH OFF AND COMBINE FROM WEST TO EAST.



THEY CAN GO UP AND DOWN, SURFACING AND SUBMERGING LIKE A GIANT DRAGON.



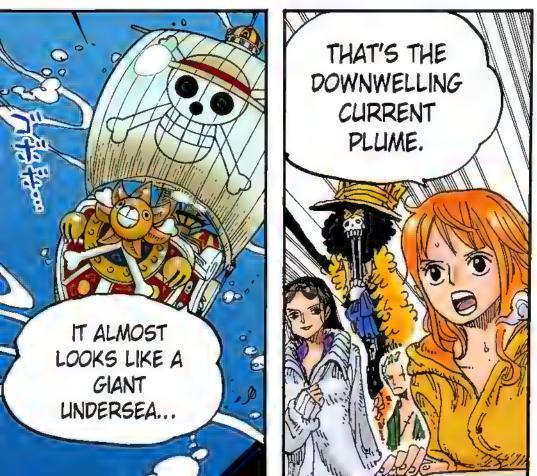
I GET IT! SO WE'RE GOING TO FIND A COLD PLACE WHERE IT'S JUST LIKE WHAT FRANKY SAID ABOUT THE BATH. WHEN SEAWATER BUT HOW DO WE FIND THAT THING THAT'LL TAKE US











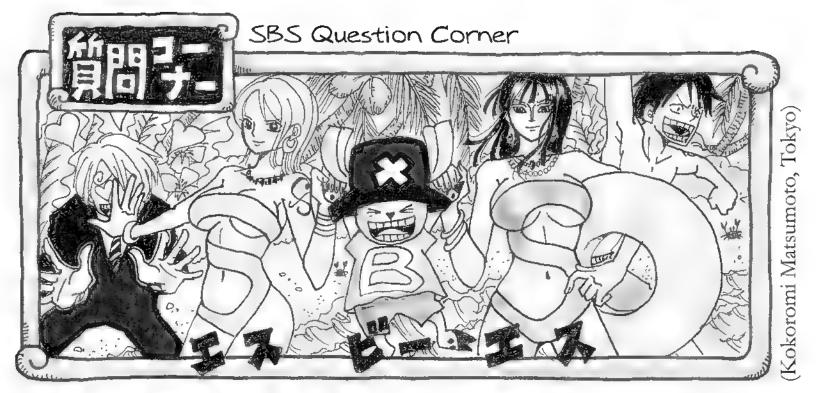


?!









Reader (Q): Hello, Mr. Oda. How are you doing? Your readers always say "I'm starting SBS" before you get to. I'm actually one of those people who would like to say "I'm starting SBS" too. But that phrase "I'm starting SBS" only has meaning when you, Mr. Oda, say "I'm starting..."

--Nyonsuke

- Stop! 3 You said it way too many Oda (A): times! Meh, it already started... Like four times already.
- Hello, hello! Odacchi! This may be sudden, Q: but my friend said she could start the Buster

Call with her nipple. She said she could even summon the fleet admiral with it. Anyway, I have a question. Can you do a Buster Call with your nipple?

--Matsuko Deluxe

Are you insame?! 3 O-Oh, I'm sorry. I can't believe I A: would say that to a reader. Let me answer you ... Um, I can get five Battleships with my nipple ... No, I can't! You fool! 3 Oh, I'm sorry ...

Q: I found something strange! In volume 51 at Sabaody Archipelago, Luffy got fat after eating some takoyaki cakes. He got thinner and then he was fat again on the next page! What's going on?! Is it because he's made of rubber?! This is bothering me so much I can't go back to outer space! Tell me! \heartsuit

--Space No. 6: 14-year-old girl!!

Oh, you're right. This is, um... Rebound effect! A: You should watch out for it too.









Chapter 605: THE KRAKEN AND THE PIRATES



REQUEST: "CHOPPER BEING SKETCHED BY RACCOON DOGS" BY MOSSARI



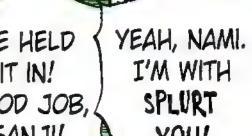
IT MUST BE HUNDREDS OF YEARS OLD! THE KRAKEN IS A MONSTER THAT APPEARS IN COUNTLESS LEGENDS!



TAKE A GOOD LOOK! BUT YOU DON'T EVEN NEED A GOOD LOOK! IT'S GIGANTIC!!



WHAT ARE THEY THINKING?! ANYONE WOULD RUN AT THE FIRST SIGHT OF THAT THING! I'D BETTER DO SOMETHING TO PROTECT MYSELF! IT WON'T BE HEALTHY to stay aboard this SHIP FOR LONG!



DON'T BE STUPID! CAN'T YOU SEE ALL THE WRECKED SHIPS IT'S HOLDING? YOU WANT TO END UP LIKE THAT ?!















NO! YOU'LL JUST CUT IT UP! WE'RE KEEPING THAT OCTOPUS AS A PET!

3

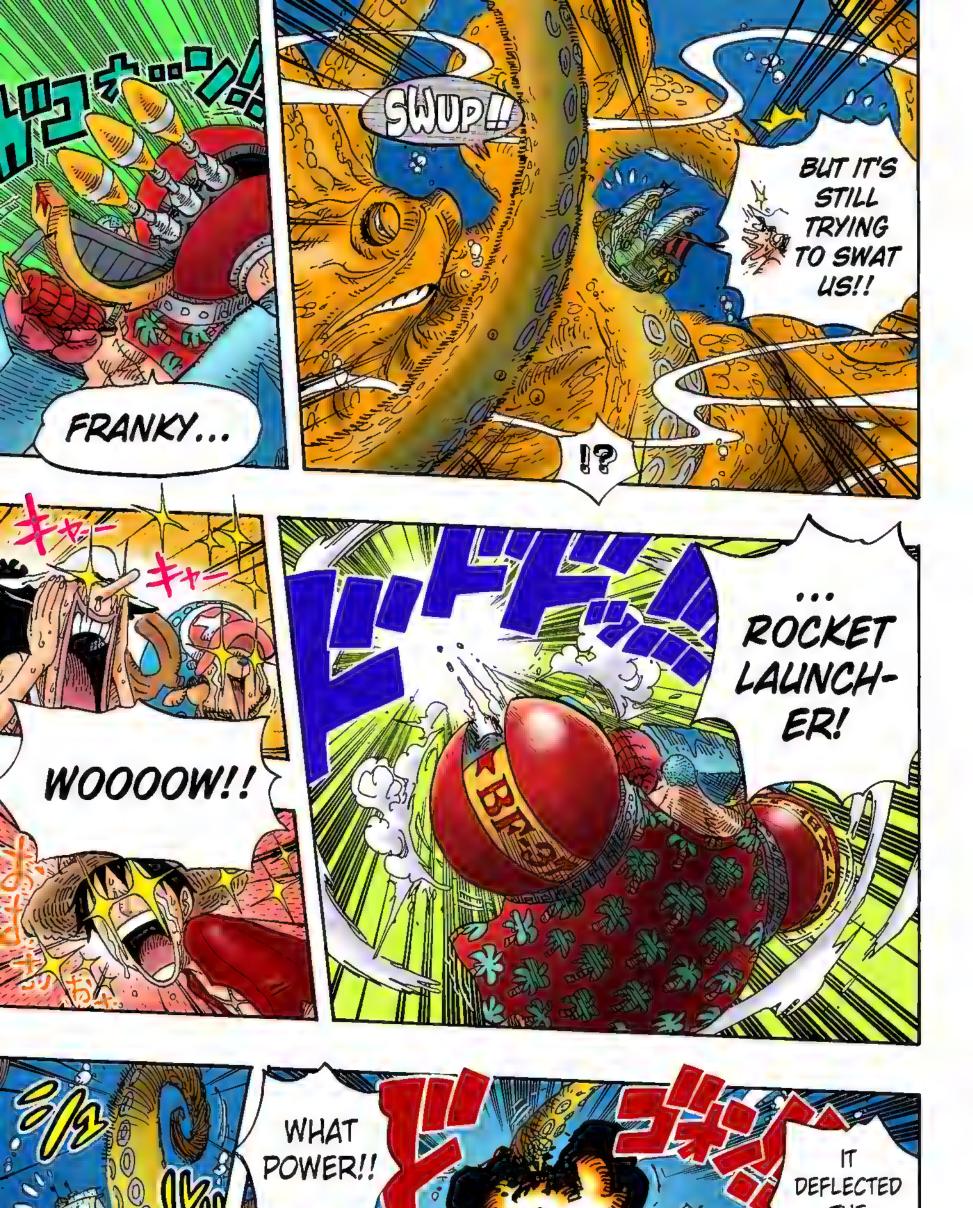
I'LL DEFEAT IT WHILE WE'RE WAITING FOR YOU THEN.

I'M GONNA GUYS BUY HIT IT WITH ME SOME SOMETHING HUGE!

YOU

TIME.

NAMI IS WORRIED SPLURT !!! ABOUT ME!

























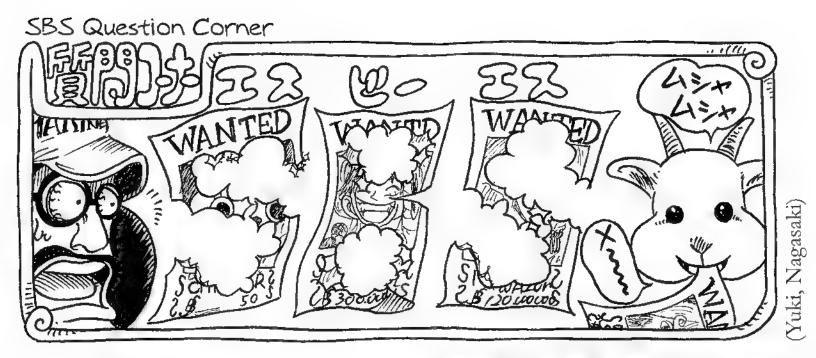












Q: Odacchi! Nice to meet you! This may be sudden, but the covers of volumes 1 and 61 are...
the same! That is all!

--Chi-chan's friend

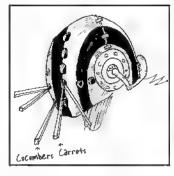
A: Whoops! 3 | didn't notice at all! I thought I drew something similar in the

> past! What a Bad mistake! (Note: To my young readers, this is on purpose. I did it on purpose and I pretended that I made a mistake. That's what makes me a funny guy.)

Q: Mr. Oda, I have a question. There was a time when I couldn't hold my pee anymore in class. I asked to go to the bathroom and was really embarrassed because of it. If I had the power of the Flower-Flower Fruit, would I be able to sprout my crotch at the toilet and pee from the classroom?

--Love-kun

- A: What are you talking about? Well, if you consider the power, it is possible. It'll be a "Dinky Fleur!"
- Q: Does Killer take his mask off when he eats? Or does he keep it on? If he eats with his mask on, would it become like the picture on the right? → Does he prefer his food in stick form?





CINCO

FLEURS

THWUP

MOOK

A: HMM. He probably eats with his mask on. I think he would prefer all his food in stick form, but I hear he likes noodles too. The food he eats most is pasta. Light dishes like spaghetti pepperoncino are among his favorites. Neapolitan or other tomatosauced based dishes will make his mask all red, so he doesn't like them. By the way, he drinks his alcohol through a straw.

--N. Ro





書六十- 'ROMANCE DAWN JHP COM CS タ

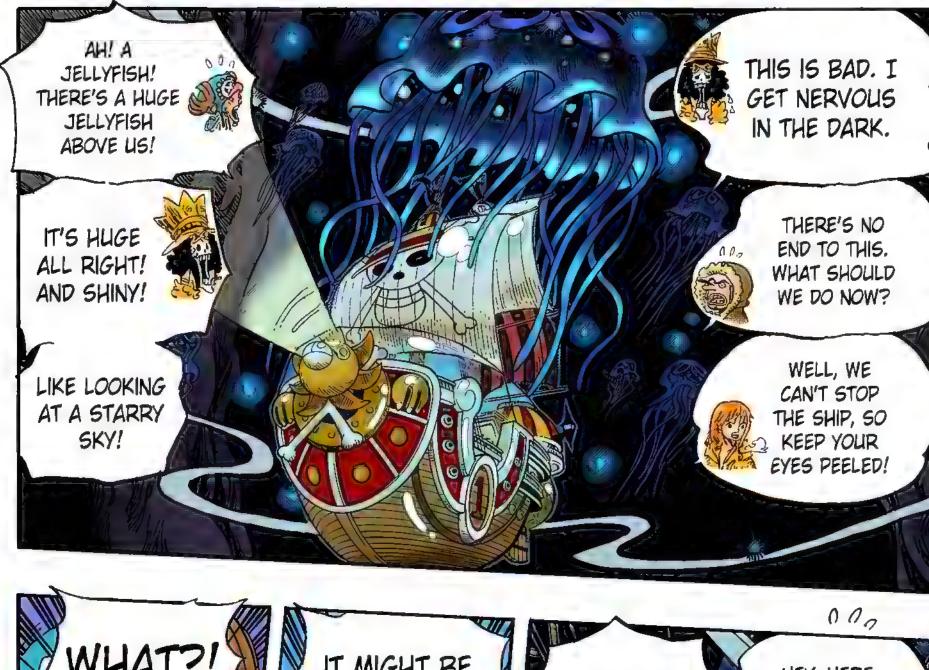


Chapter 606: DEEP SEA ADVENTURE



REQUEST: "ROBIN READING A BOOK UNDER A TREE WITH BIRDS THAT LOOK LIKE CANARIES SINGING." BY YUKI I.















ON?!



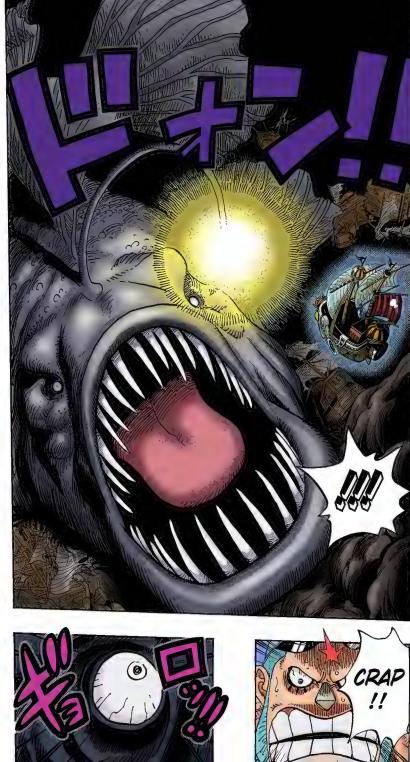
SMOKE COMING OUT OF THE SEAFLOOR?!





Tr's A FACELESS CRAB!!

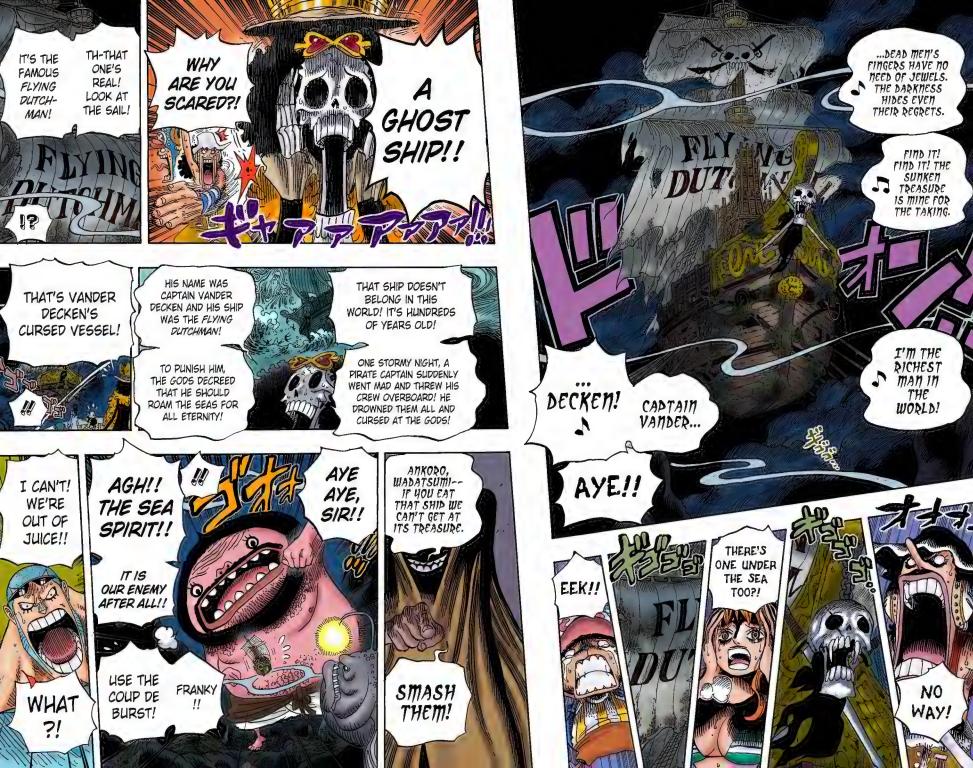




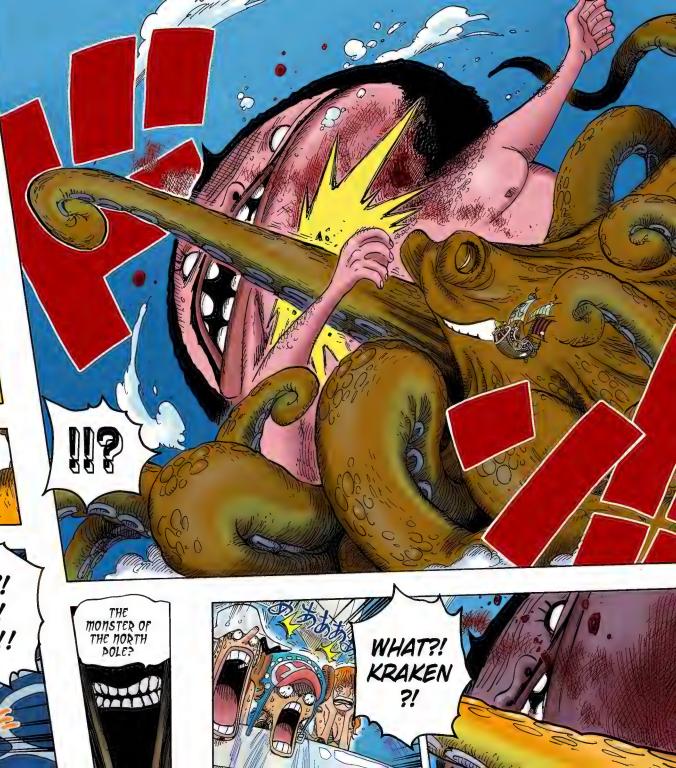










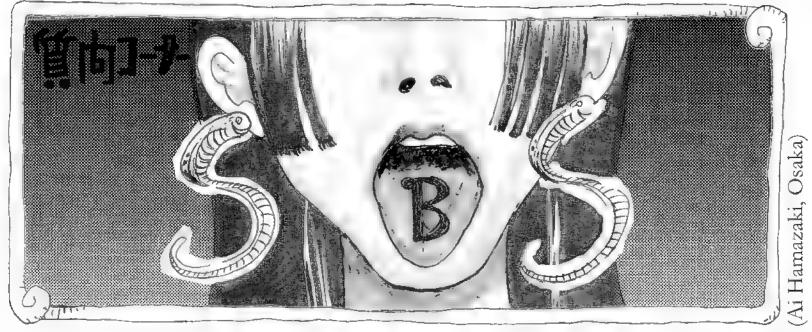








SBS Question Corner



Q: I have a quick question for the Blackbeard Pirates! In the rough designs, I remember seeing a beautiful woman. So why did you end up using Catalina Devon? Vasco Shot also has a long nose. Oh, and Nami is so sexy!

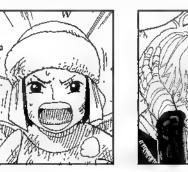
--Midori Mask

A: The reader is referring to a picture printed in the extra BOOK called One Piece Green. The BOOK has my rough designs and other stuff from my sketchBOOK. Some characters in that BOOK took years to make it to the public eye while others

were put in print right away. Members of the Blackbeard Pirates were the former. Years went by as I continued to make modifications to my design and ended up with what you see in my comics. Some may complain by saying, "It took you years to make that?!" The reason why I decided against having a Beautiful woman in there is because the Blackbeard Pirates have a theme where they are the most "pirate-like" band of pirates. They are huge, rough, and exciting. Having a Beautiful woman in there would seem to ruin that image (no matter how much I like them).

That's why I have her like that!

Q: Hello, Mr. Oda.☆ I'm just wondering, but are "Haki" and "Mantra" the same thing? Koby mentioned "feeling the presence of people too strongly" in volume 60, and that made me think about it.





--Black Cat Girl

- A: You're absolutely right. Rayleigh said it outright in volume 61. You know how different countries call the same phenomenon different things? It's like that.
- Q: Odacchi, are the clouds you draw cumulonimbus clouds or your farts? --Seishinrinsho (Wakayama)



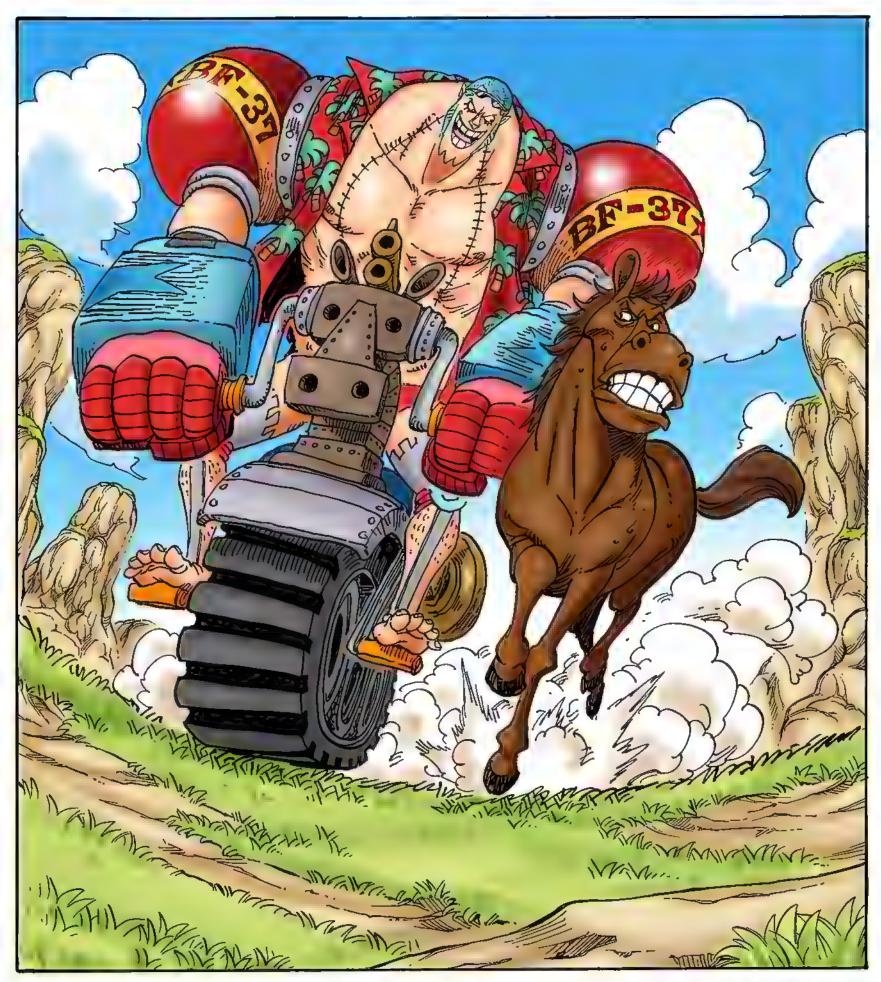
A: They're my farts. All clouds you see are my farts.







Chapter 607: 30,000 FEET UNDER THE SEA



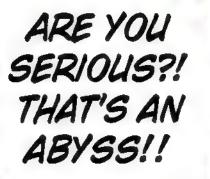
REQUEST: "FRANKY RACING A MUSTANG ON A MACHINE HE MADE HIMSELF." BY MAGIC MUSHROOM











IT'S PITCH BLACK DOWN THERE!!

ARE YOU SURE THAT'S THE WAY TO FISH-MAN ISLAND?!



AAAAH

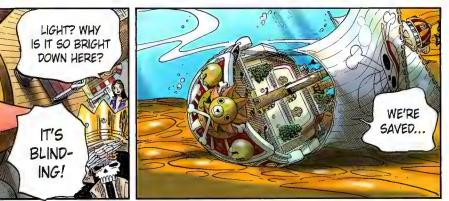
!!

52 5



























Q: Mr. Oda, what kind of Devil Fruit would you like to eat? I'm going to guess it's the Clear-Clear Fruit. I'm sorry I asked.

Hey! 3 How dare you assume that!

Mr. Oda, hello! I saw something on TV Q: the other day. Is "Gray Terminal" modeled after the slum in the Philippines called "Smokey Mountain"?

--NN Brothers

A: Oh, they talked about it on TV? You're right. You know what they

say, truth is stranger than fiction. The mountain of trash is burning and constantly has smoke rising. And yet there are actually people who live there. What I talked about in the manga is just scratching the surface. Living in a real mountain of trash makes everyone prone to disease. Corpses can be found at every turn. Even if the people there want to get out, simple motivation isn't enough. No

matter how I describe it, I don't think I can do it any justice. If you want to know more about it, I suggest you research it yourself.

- Law calls Luffy "Straw Hat Guy." If there's a person Q: with the first name "Guy," would he call them "Guy Guy"? Tell me, Law!♡
- --by Loving Woman Law! They're asking for you! Hm, he's not A: coming. I guess I can answer for him. It's kind of like saying he's a "football guy." To answer your question, he would probably call anyone "something guy" no matter who it is. Even if it has to be "Guy Guy." Right, Law?

Law: Yeah.

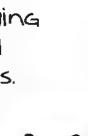
--Sdd A:

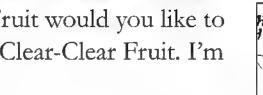
But you're right!

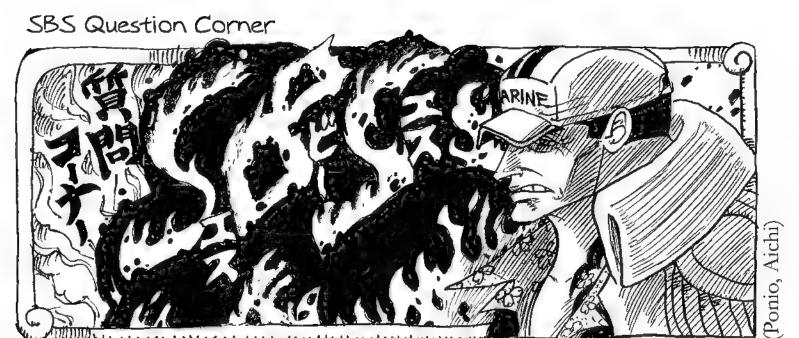




ZWIF







Chapter 608: UNDERWATER PARADISE



REQUEST: "BROOK WALKING FIVE OR SIX WHITE DOGS WITH AFROS." BY BACHON













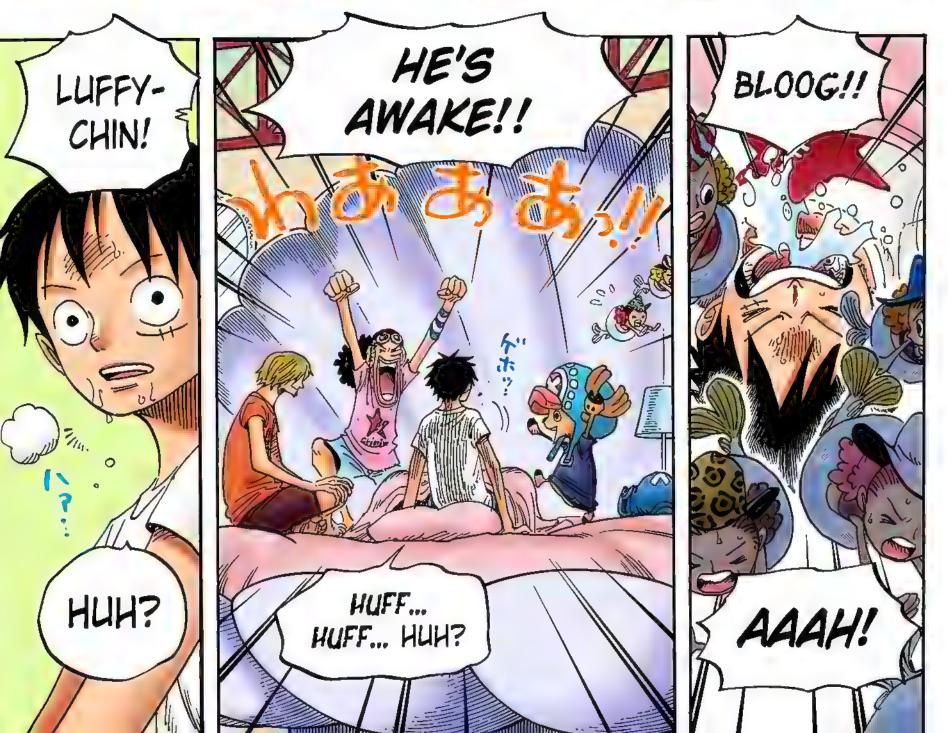








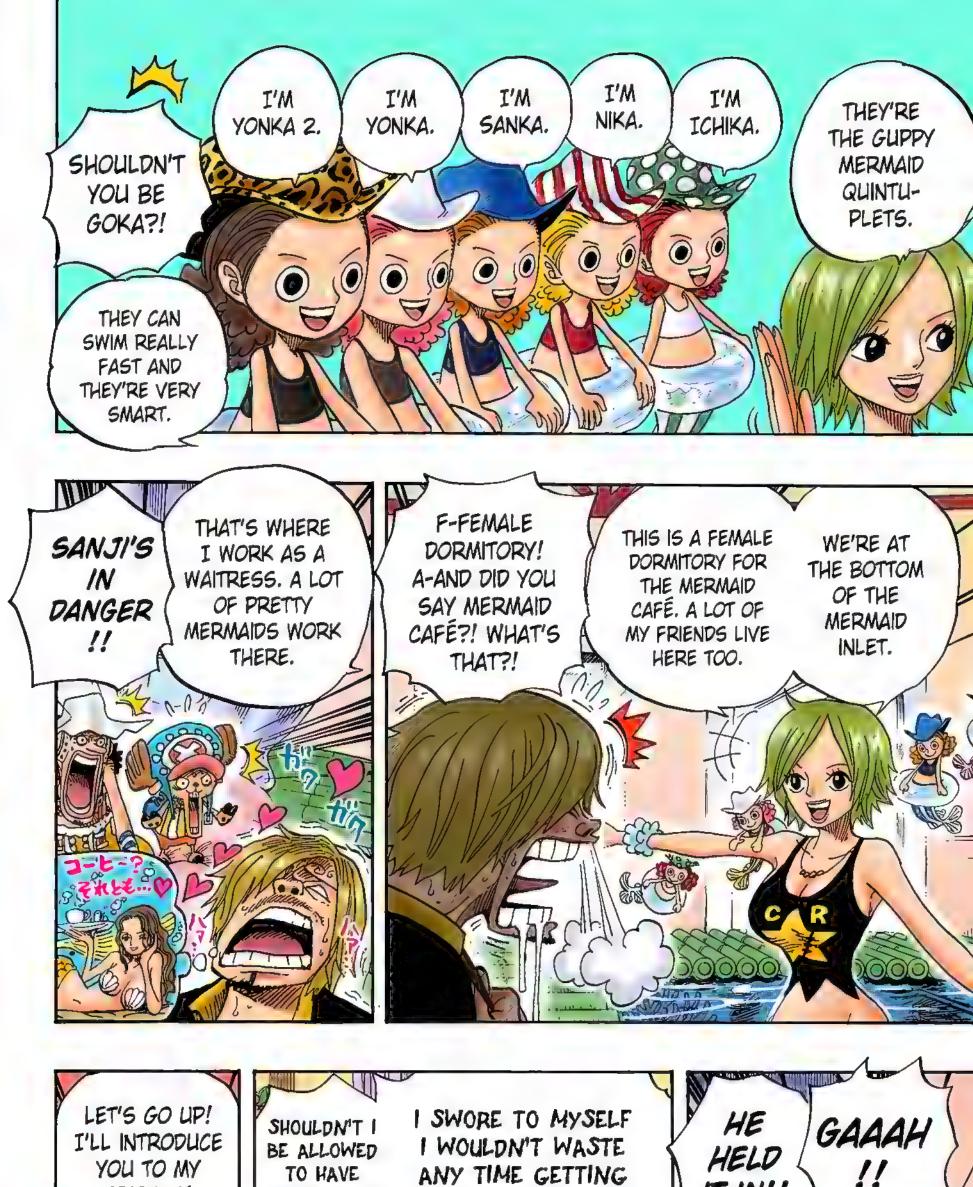






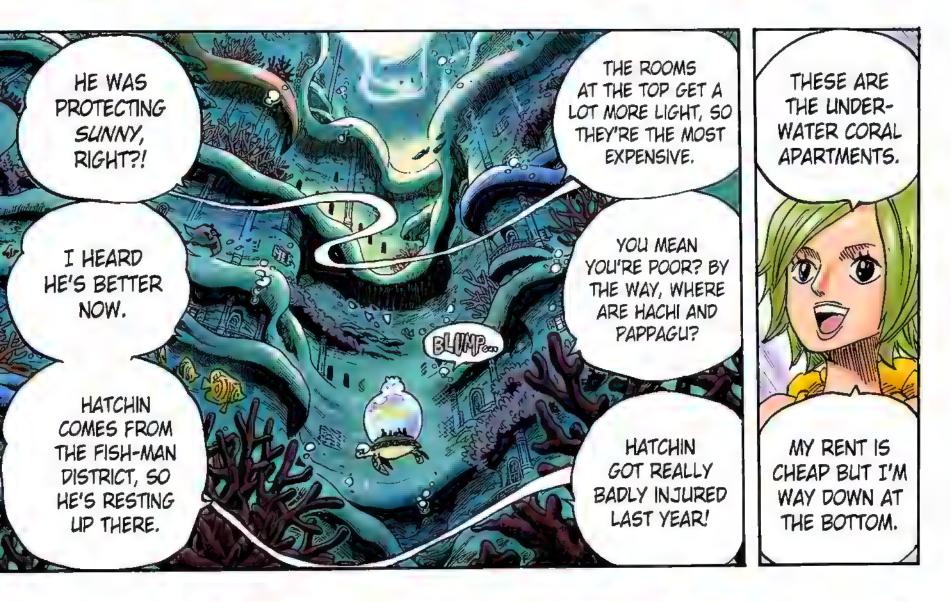
GUESS WHAT! THE THREE OF US WERE UNCONSCIOUS UNTIL NOW!











LET'S GO THERE LATER.

FISH-MAN_

DISTRICT?

Q.

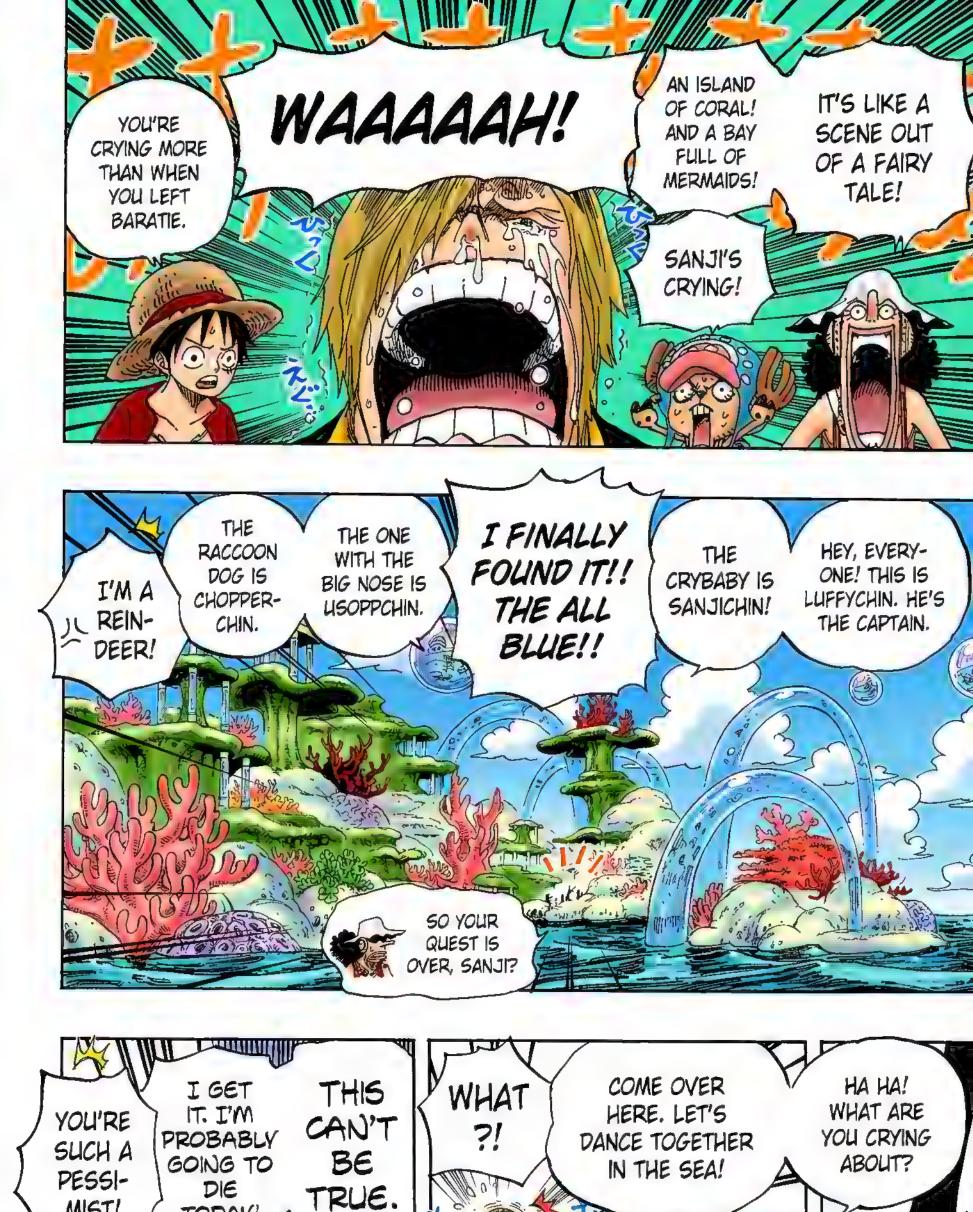
R

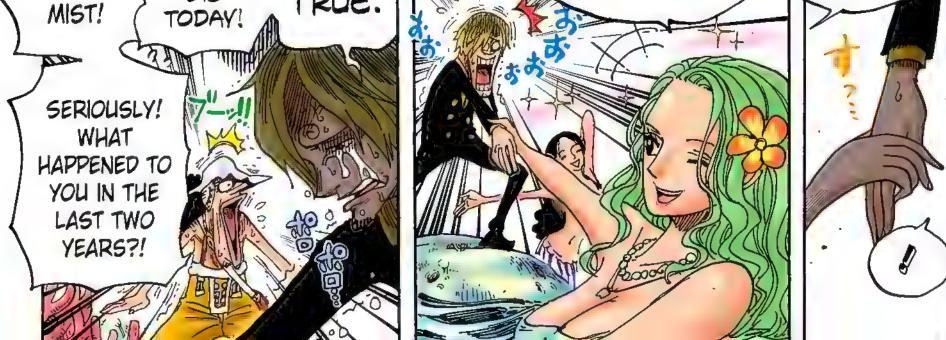
I WANT TO THANK HACHI IN PERSON!

OKAY! AND ABOUT PAPPAGU... THAT PLACE IS KIND OF SCARY. IF YOU'LL STAY WITH ME, I DON'T MIND SHOWING YOU AROUND.

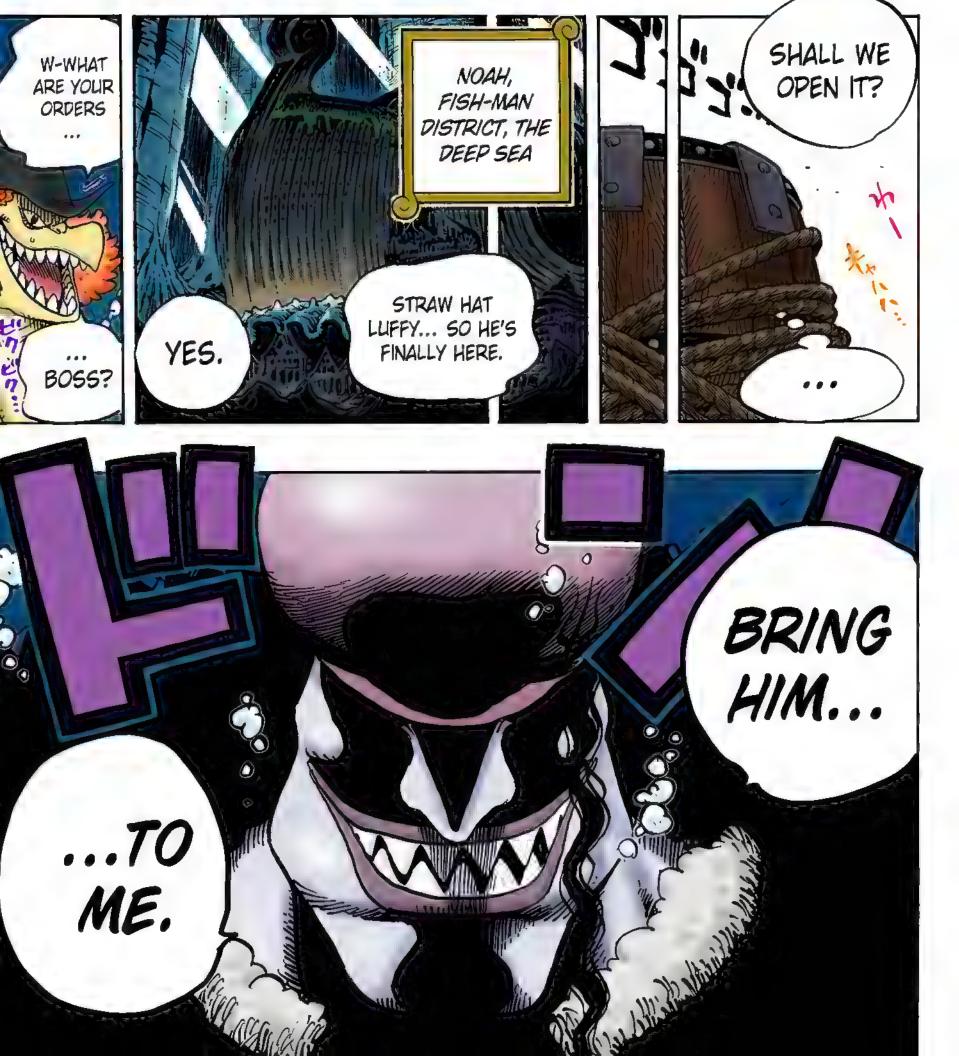




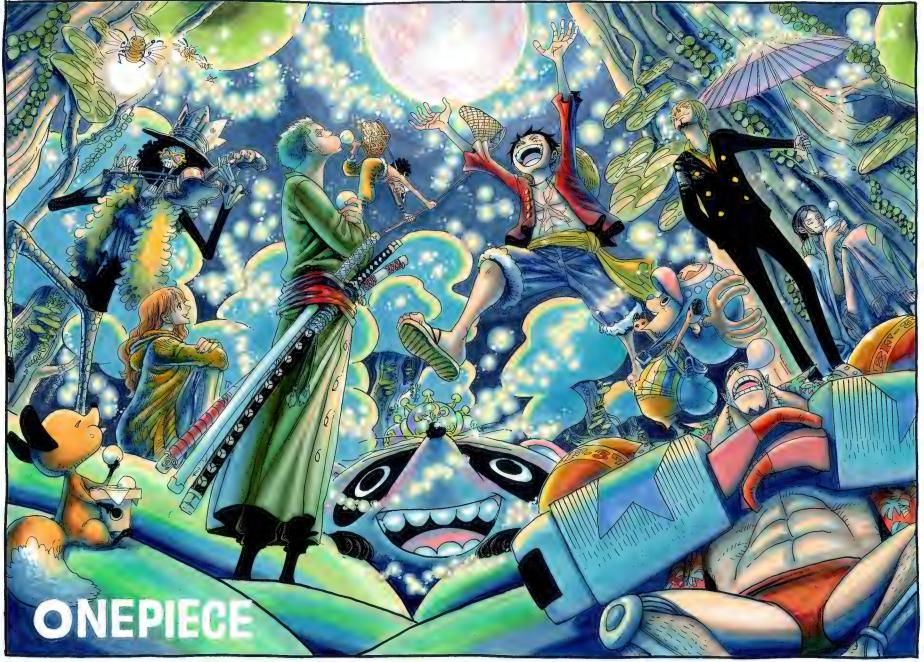








Chapter 609: ADVENTURE ON FISH-MAN ISLAND







SANJI'S BLOOD TYPE IS PRETTY RARE, YOU KNOW.

WHO?

THE MERMAID

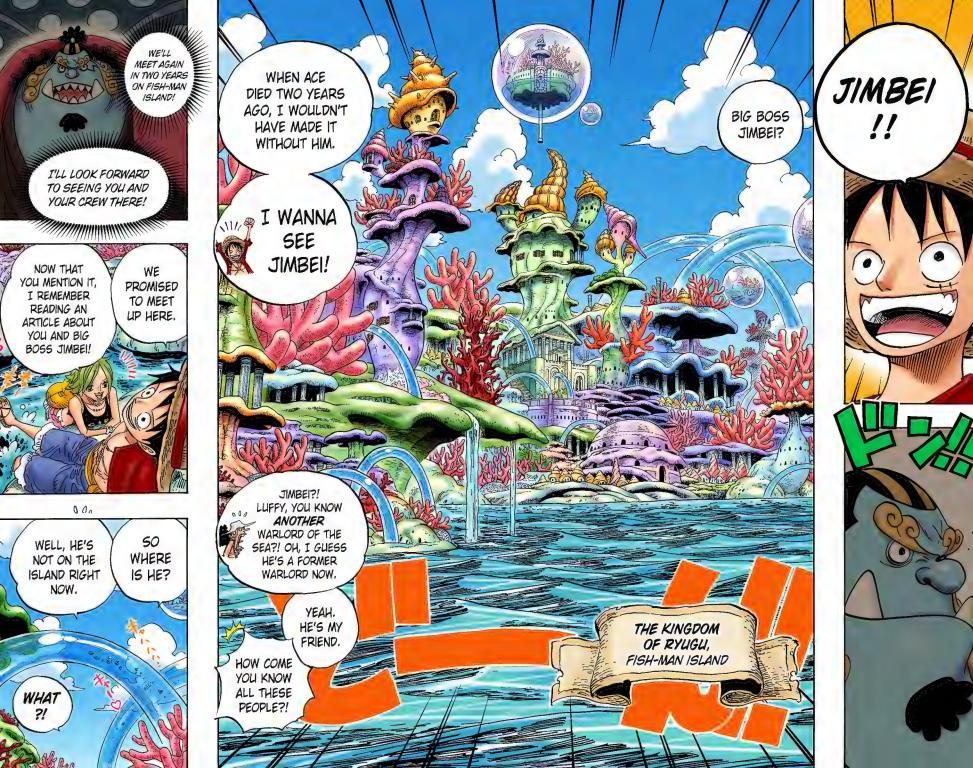
PRINCESS?

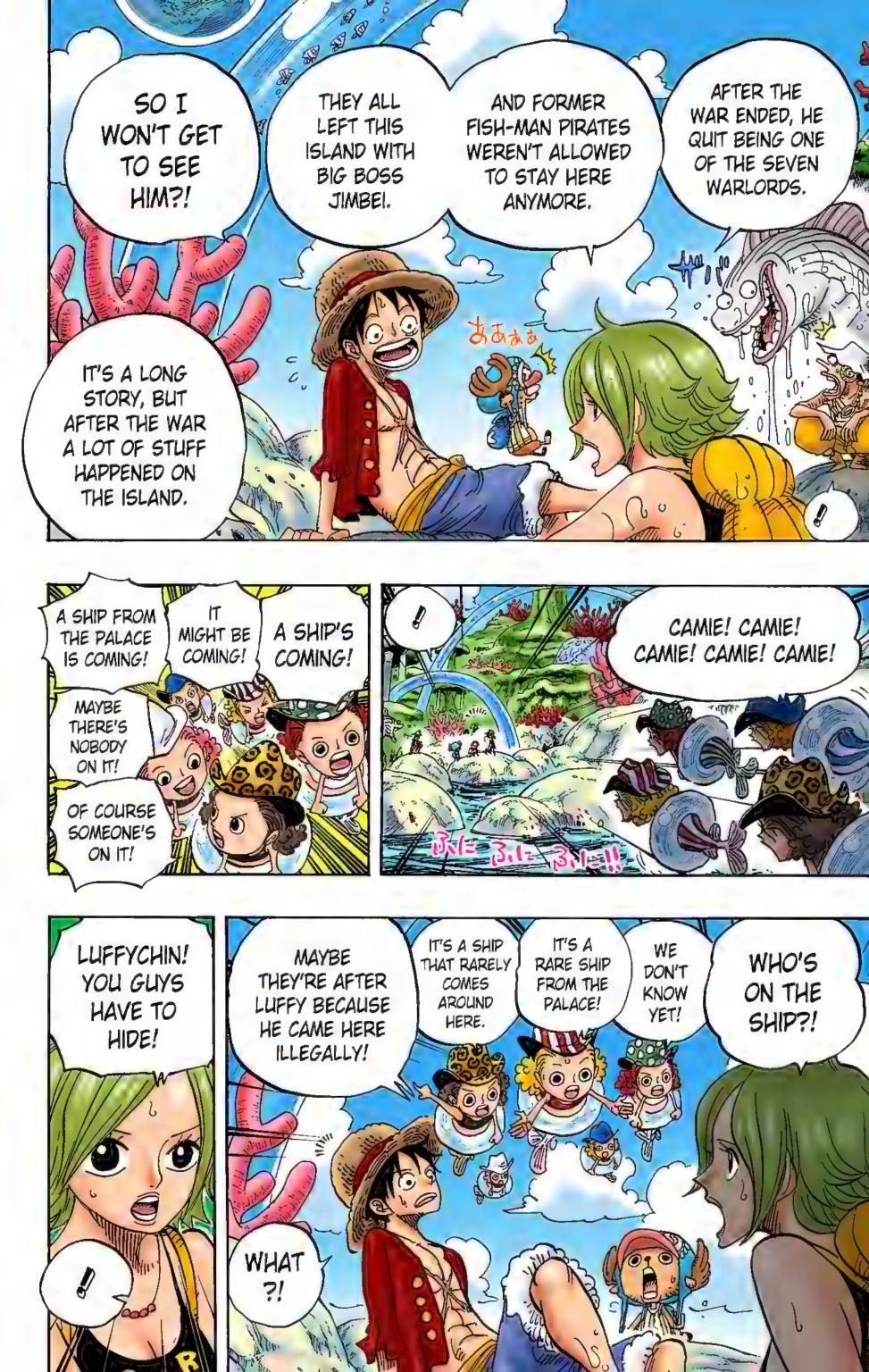
NO.

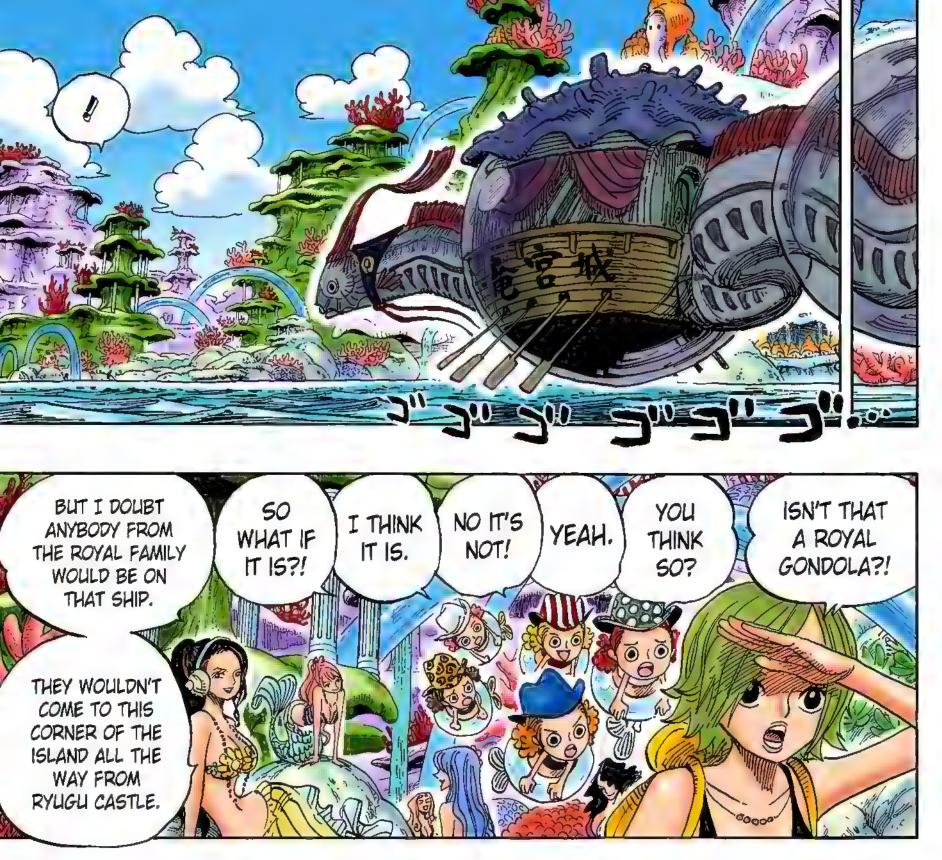
X

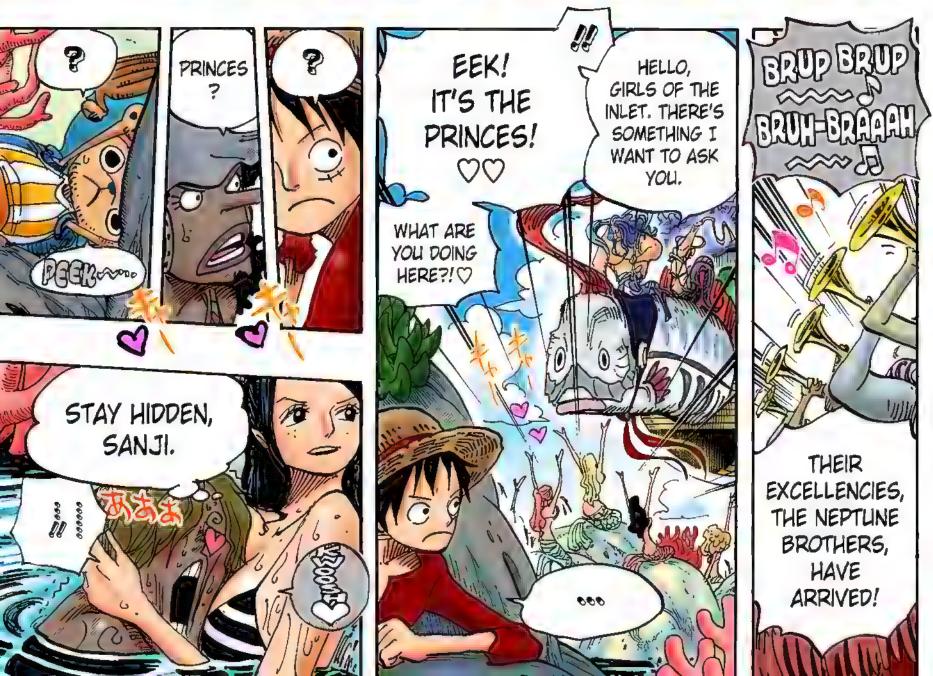
IF HE'D GOTTEN ANY MORE NOSEBLEEDS, IT WOULD'VE BEEN BAD. I'M ALL OUT OF HIS TYPE OF BLOOD.

BEING HERE SEEMS TO HAVE CURED HIM.



























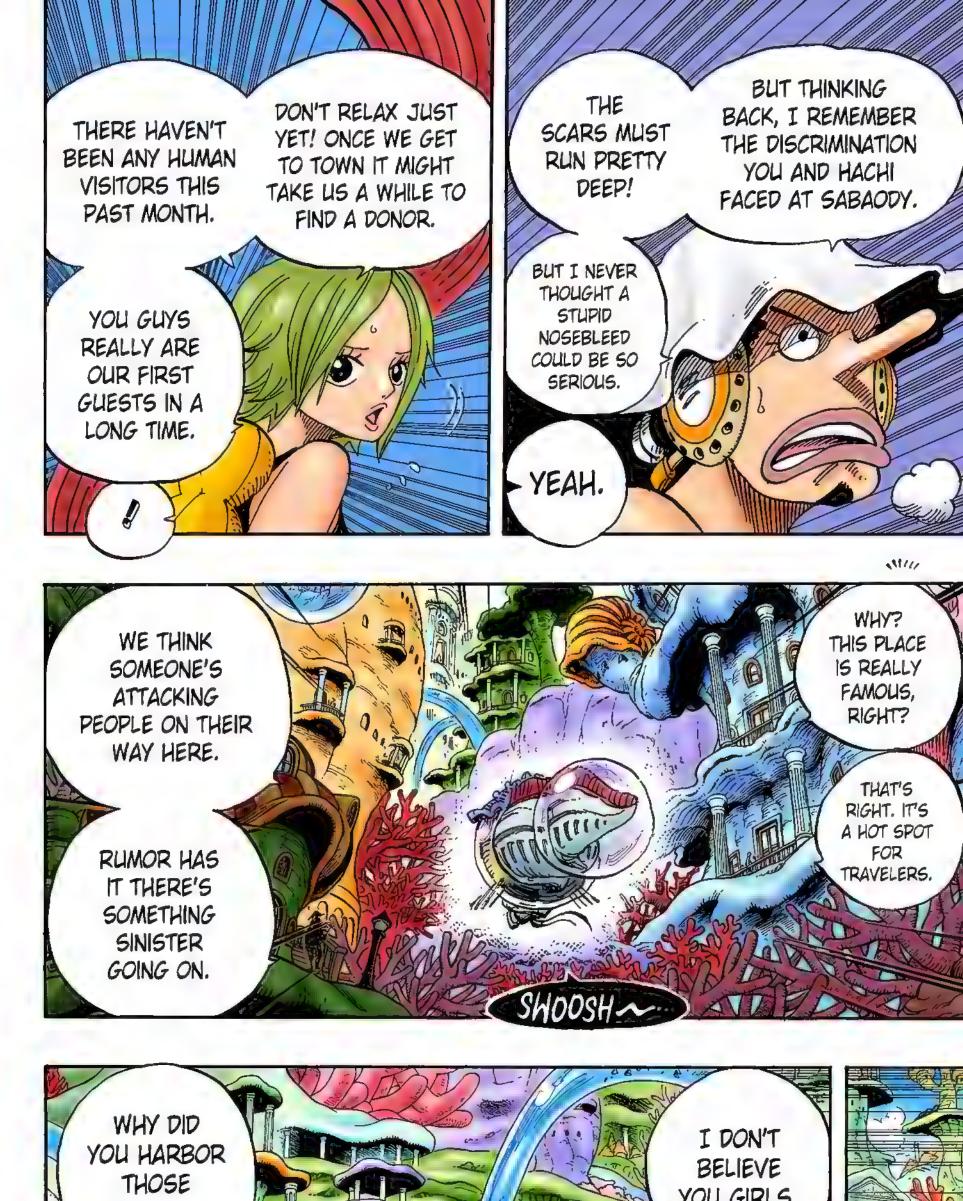








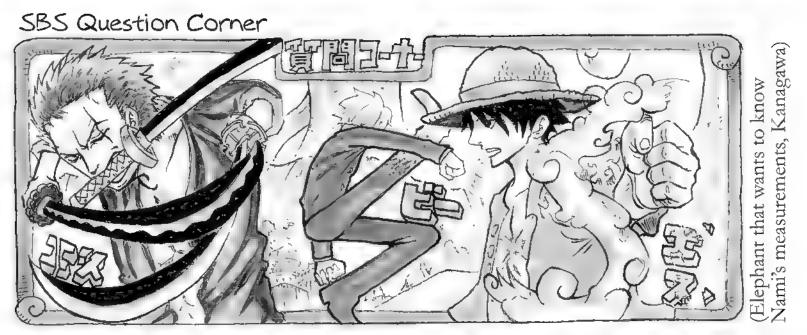












Q: My friend put a melon bun in the DVD return box by mistake. What should we do?

--Pon Class

A: Yeah, that happens all the time. Wait! NO, it doesn't! 3 But now that I think about it, did that friend really rent a DVD? You sure that friend didn't rent a melon Bun instead? That could happen, right? Ha ha ha.

No way! 3 Who would rent a melon Bun?! 公

Q: I think so too.

--I'll tell you!

- A: Yeah, I know! Your question is weird! Who are you?! I used up half a page of One Piece on stuff completely unrelated.
- Q: Odacchi, let's play a riddle game. I know you want to because your nickname is Odacchi! Let's do it! The topic will be One Piece.
- A: Hi, I'm Odacchi! Riddle me this. What do a BasketBall, jelly, and marshmallows have in common?

They all GO "BOING!" That's all folks! Hmm... (I'm disappointed in myself.)

Q: Odacchi, I don't think I can treat you like a human being anymore.

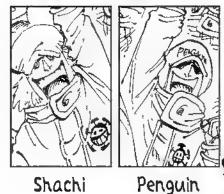
--Positive Hollow

- A: Be Quiet 3 3
- Q: In Law's crew, there's a person with a casket hat and another with a hat that says "Penguin" on it. I really want to know their names! Please tell me! --Himawari
- Sure. They're Shachi and Penguin. A:







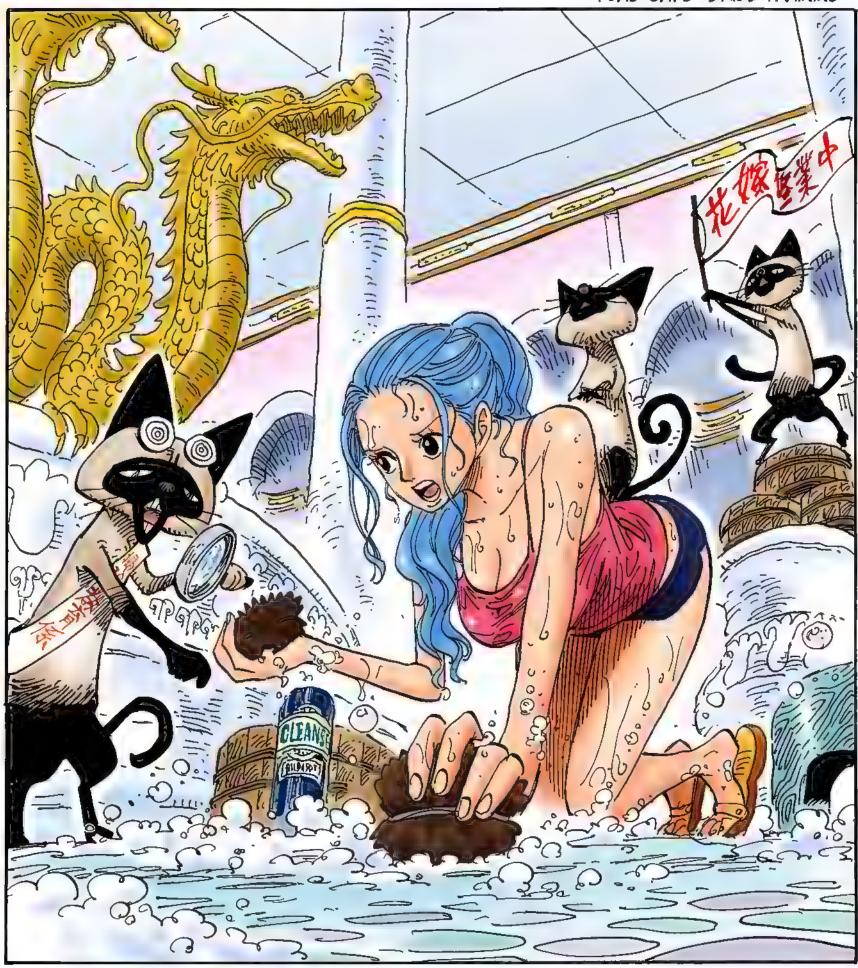




Shachi

Chapter 610: MADAM SHARLEY, FORTUNE-TELLER

*FLAG SAYS "BRIDE TRAINING"

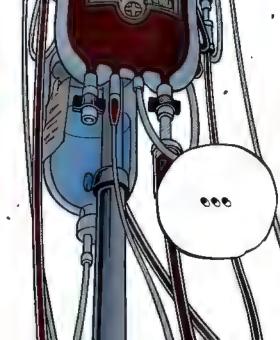


REQUEST: "VIVI SCRUBBING THE PALACE FLOORS WHILE SUPERVISED BY SOME SIAMESE CATS." BY (REAL NAME) AKIRA JEAN-BAPTISTE HATTORI



















...AN OLD FRIEND. HE SAID HE BUMPED INTO... IF YOLI'RE LOOKING FOR MONSIEUR PAPPAGU, HE'S MAKING MERRY IN THE CAFÉ.

HE MUST BE STARVING.

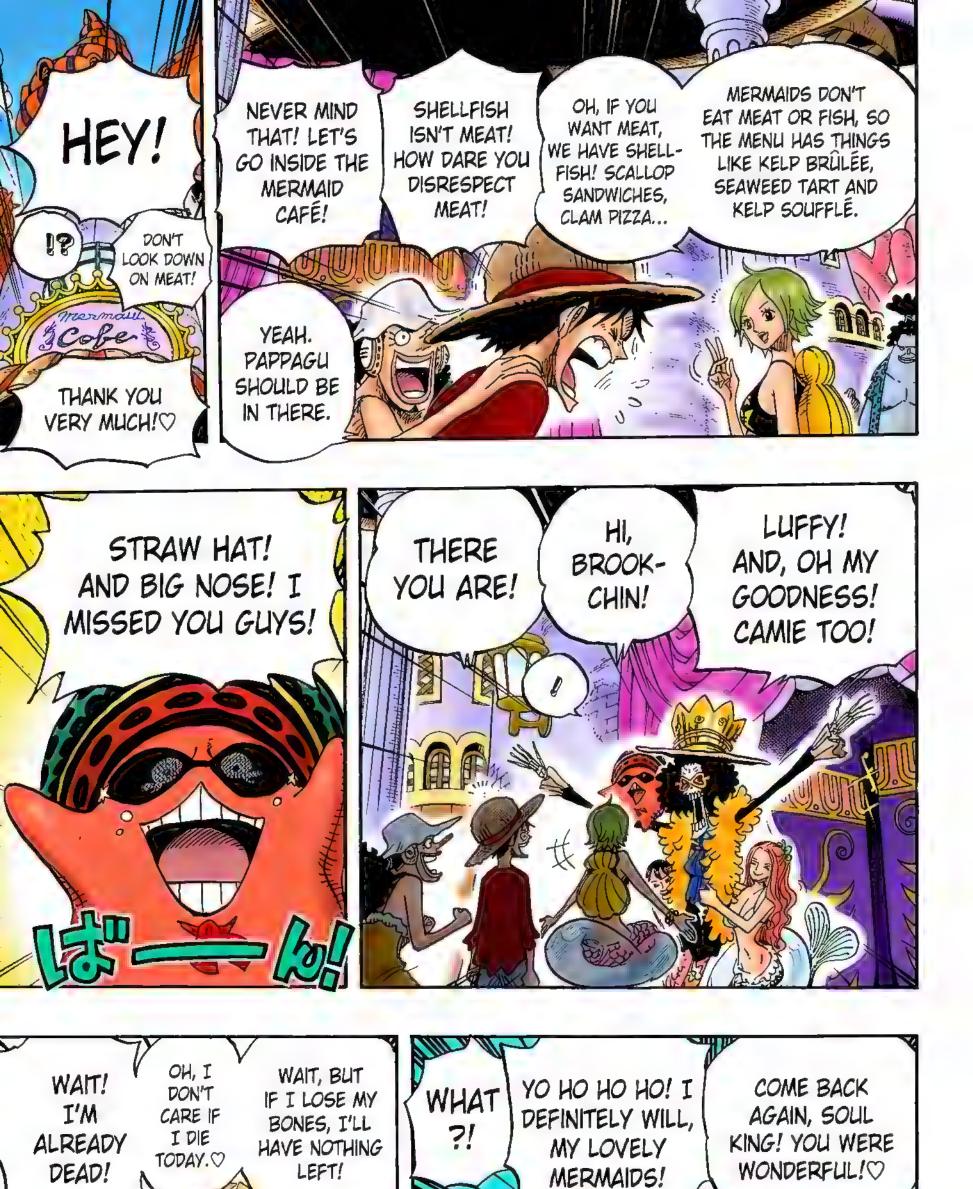
GO DELIVER THE CLAMS TO STAR... OH,





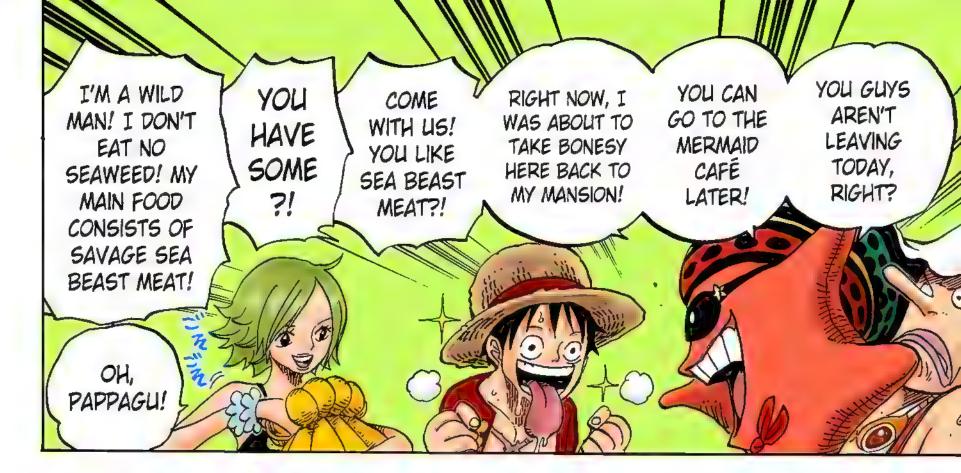


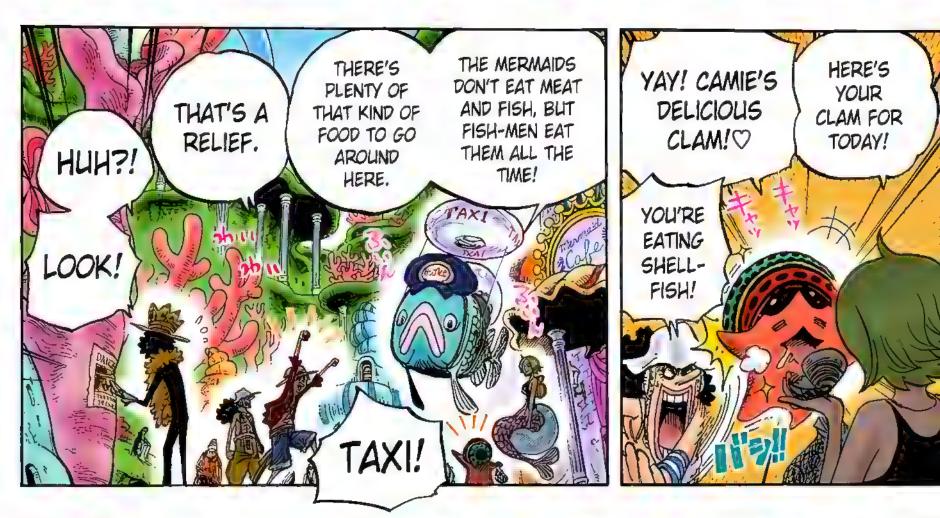












AAH !! IT'S YOU SAW IT? THAT WHY IS THERE OH, IS THAT A WANTED GUY'S THE BANDIT OF THE VANDER THE GUY FROM POSTER FOR SEAS! THE WHOLE THE GHOST DECKEN!! A GHOST ?! SHIP WE SAW? COUNTRY'S BEEN LOOKING FOR HIM FOR YEARS.





SAW IS PROBABLY THE LEGENDARY FLYING DUTCHMAN ALL RIGHT...

...BUT ITS CURRENT CAPTAIN IS A DESCENDANT OF THE ORIGINAL. DIED HERE.

10 10

UP ON FISH-MAN

ALWAYS GROW WITH TIME.

Gississis

WEEL CALL









MAYBE FOR BIG MOM IT'S JUST BUSINESS.







Q: Nice to meet you, Mr. Odacchi! I want to go to Gloom Island to meet Mihawk. Should I bring some takoyaki as a gift? Oh, by the way, I'm coming from Osaka.

- --Appi I A: Bring some roasted souid. It's one of my faves. Oh, you didn't ask?
- Q: In volume 45, why did Garp's punch hurt Luffy? Was it Haki? Or was it "love"?

A: In this instance, it was "love."

SBS Question Corner

MAAAA

Q: I love Akainu's powers. Did he eat the Bubble-Bubble Fruit? Or is it the Mag-Mag Fruit? There are so many potential names, I don't know which is which! Please tell me!

--Isshi 414

--Mori

E

A: Didn't | Officially write it down somewhere? I've been receiving questions about the three admirals, so I'll put it down below. 🗸



Mag-Mag Fruit Magma Human



Aokiji

Chilly-Chilly Fruit Ice Human



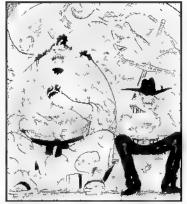
Glint-Glint Fruit Light Human

Kizaru

Q: I have a question. Is the scar on Luffy's chest from the Paramount War two years ago? You know, when Akainu attacked Jimbei and Luffy at the same time. I thought about it when I saw it on TV the other day...

--Princess Shirasuboshi A: You're right. Akainu punched through

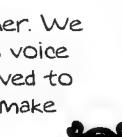
Jimbei's left shoulder and into Luffy's chest! Anyway, this marks the end of this SBS Question Corner. We had some technical difficulties, so the SBS with Brook's voice actor that was supposed to be in this volume will be moved to the next. This will be the very last Voice Actor SBS so make sure you have no regrets! See you next volume!



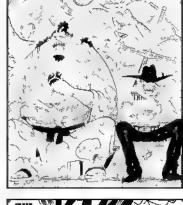
Ponio, Aichi



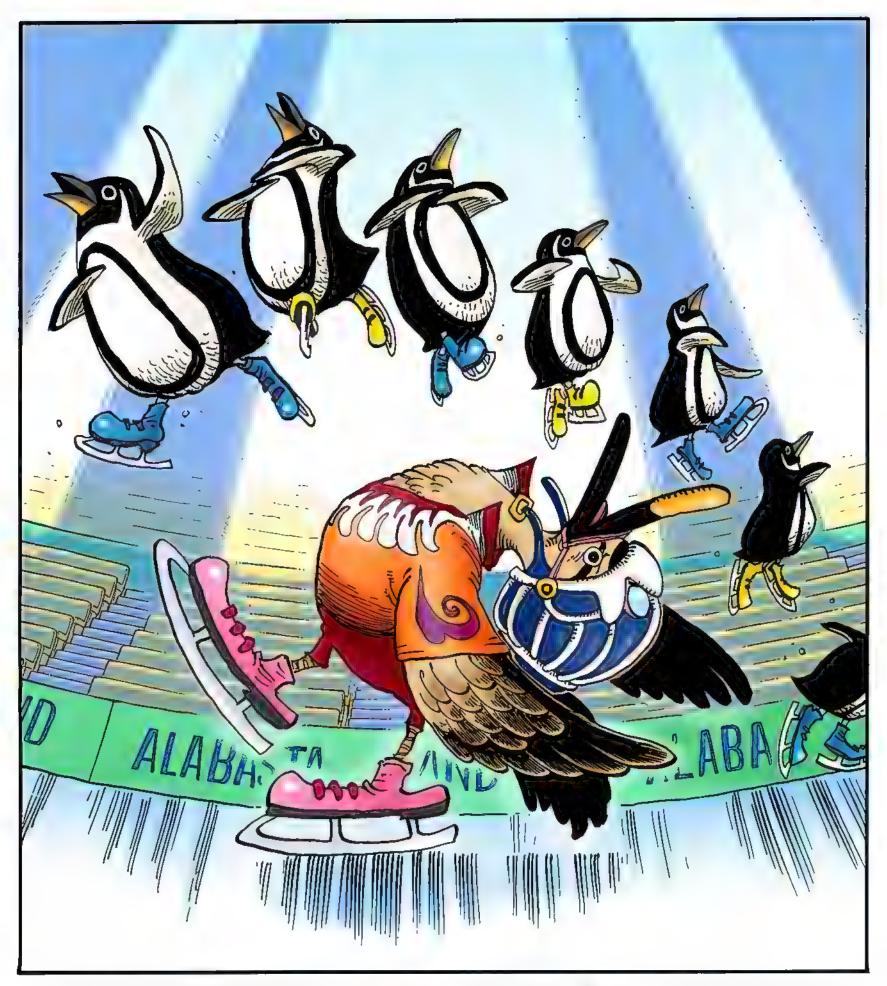




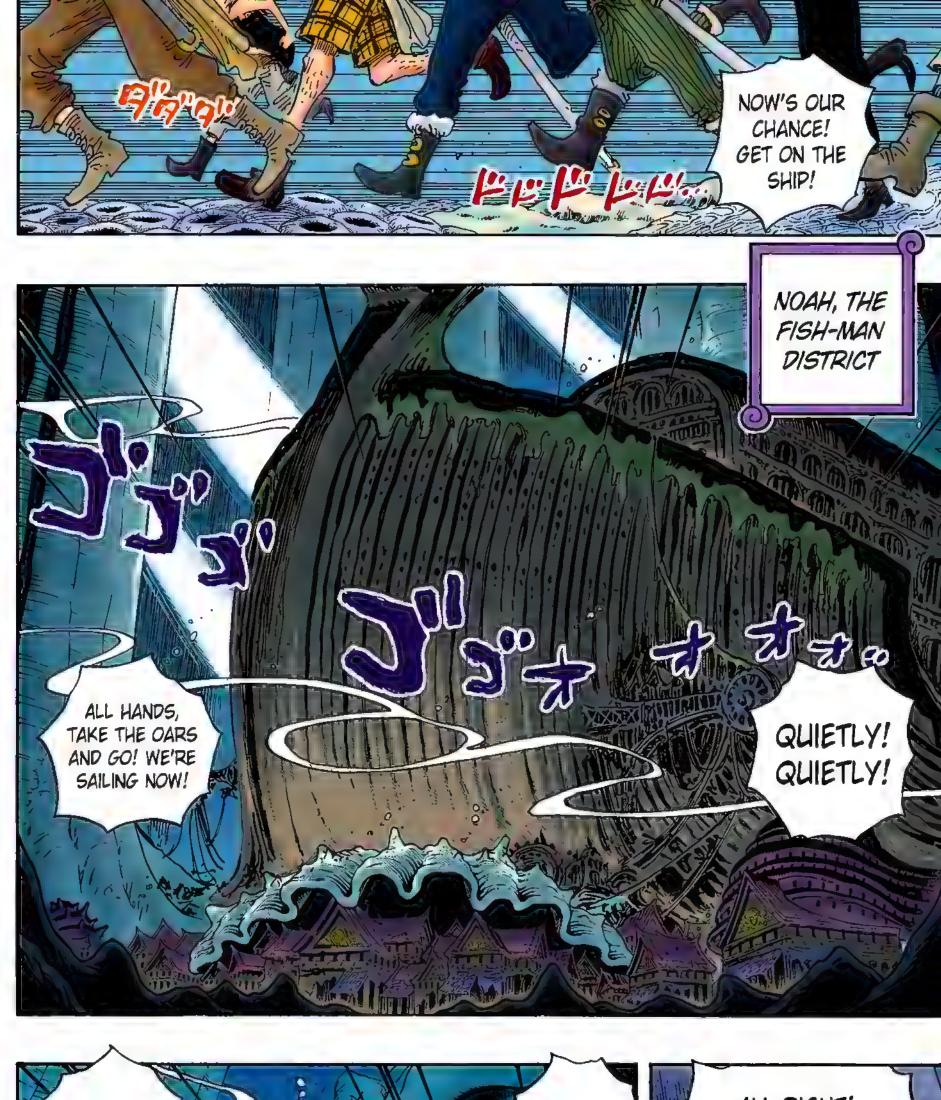




Chapter 611: HODY JONES



REQUEST: "KAROO FIGURE SKATING WITH PENGUINS." BY (REAL NAME) TAKERU ISAKA





ALL RIGHT! WE MANAGED TO ESCAPE WITHOUT THEM NOTICING!



WE WERE SURROUNDED BY SEA BEASTS AT 30,000 FEET. WE DIDN'T HAVE A CHANCE.

THEY GAVE US A CHOICE--BECOME THEIR HENCHMEN OR DIE!

A

WHAT KIND OF CHOICE IS THAT?! OF COURSE WE CHOSE LIFE!

> CRAB-HAND GYRO PIRATE OF THE SOUTH BLUE BOUNTY: 73 MILLION BERRIES

> > THEY RAN AWAY?



STOP CRYING AND LET'S GO!

HURRY

UP AND GET

THROUGH

THE RED

LINE!

the ris

BUT I ALWAYS

WANTED TO

GO TO THE

MERMAID CAFÉ.

I DON'T

BELIEVE IT! AND

JUST WHEN I

THOUGHT WE'D

MADE IT PAST

THE SLEEPING

KRAKEN ...

5

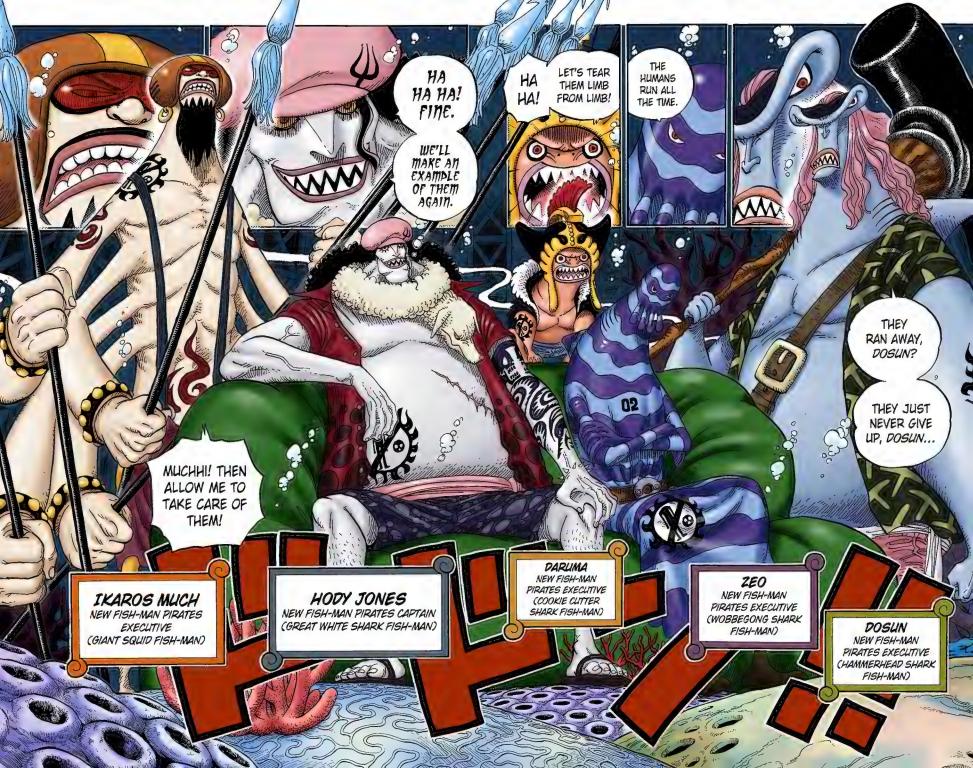
JUST

GIVE IT

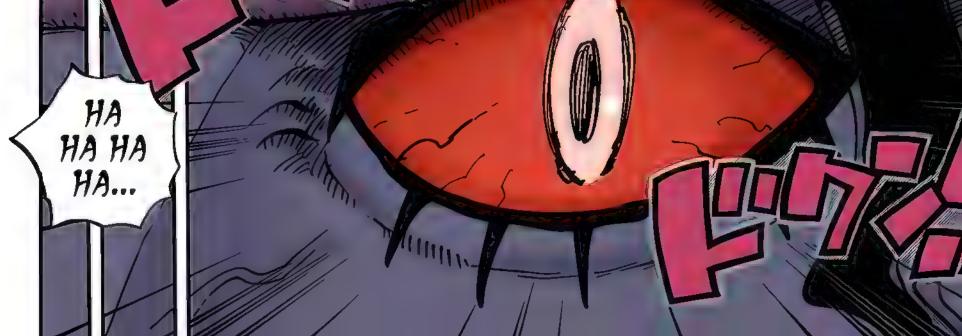
UP, YOU

FOOL!

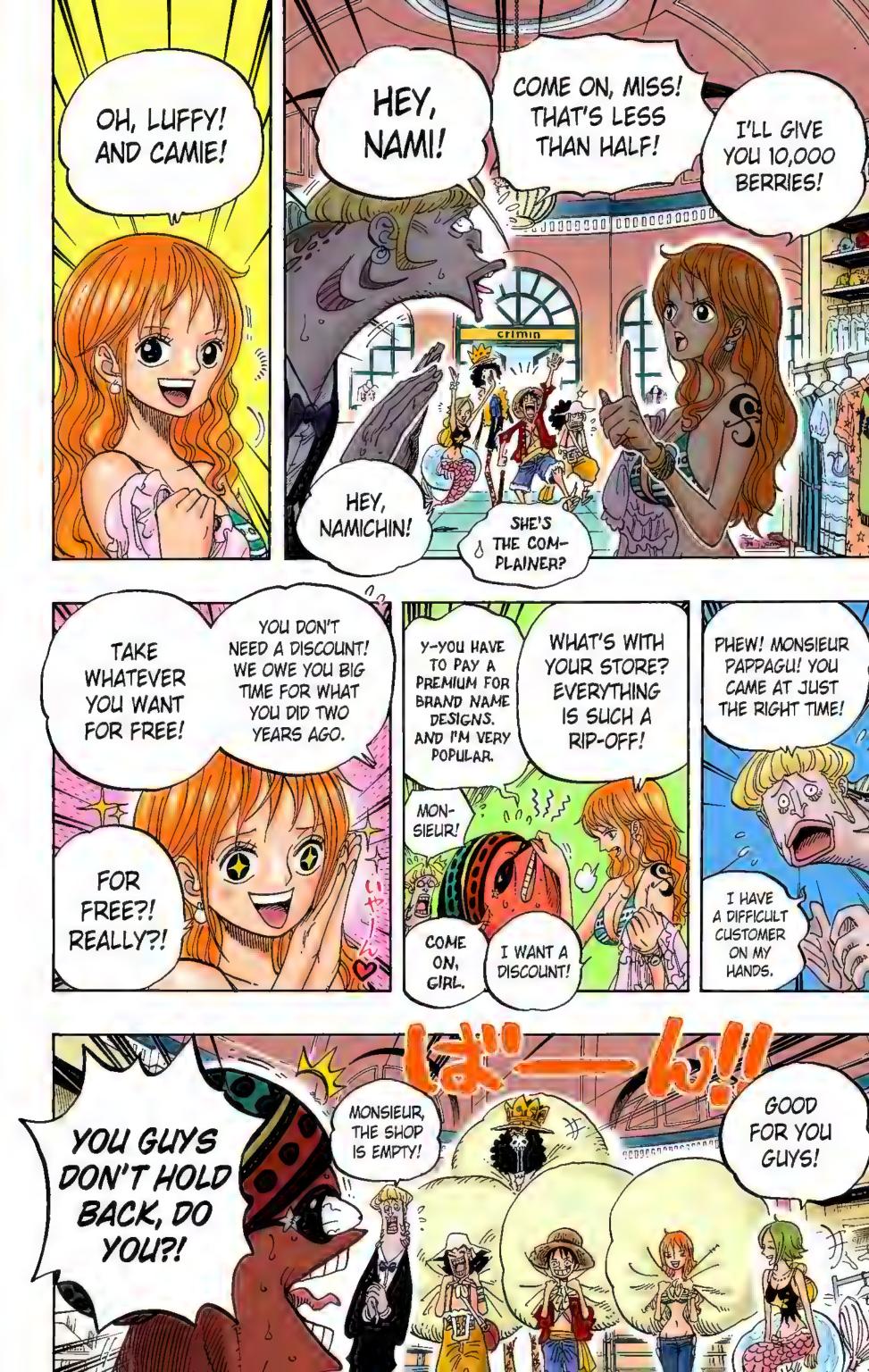










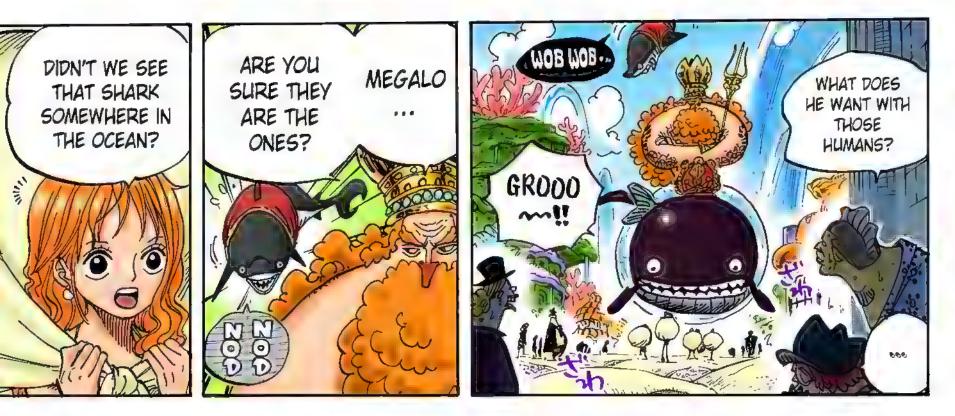


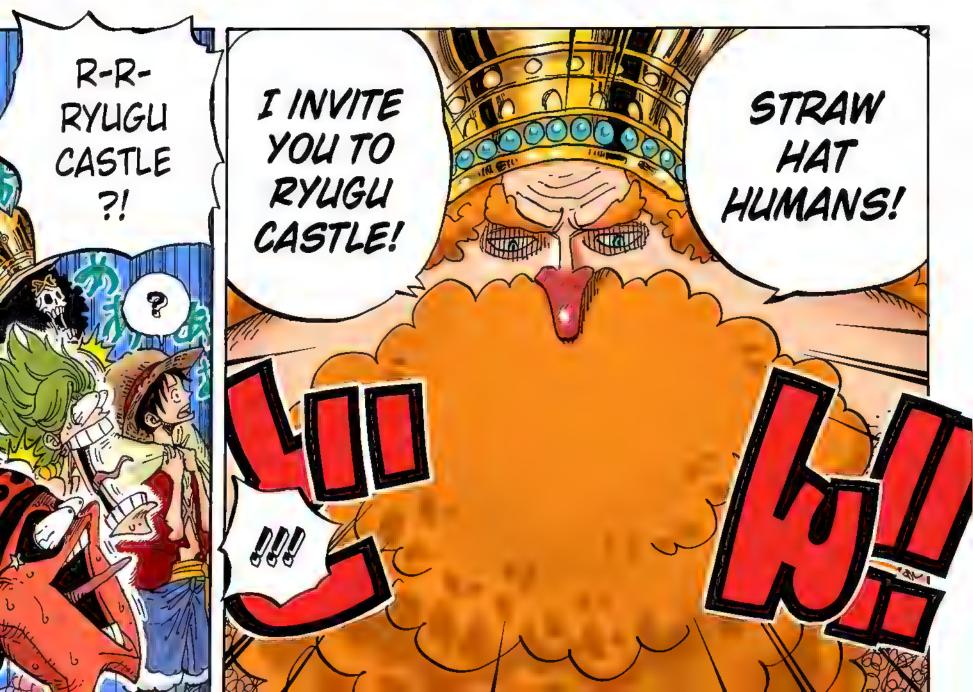


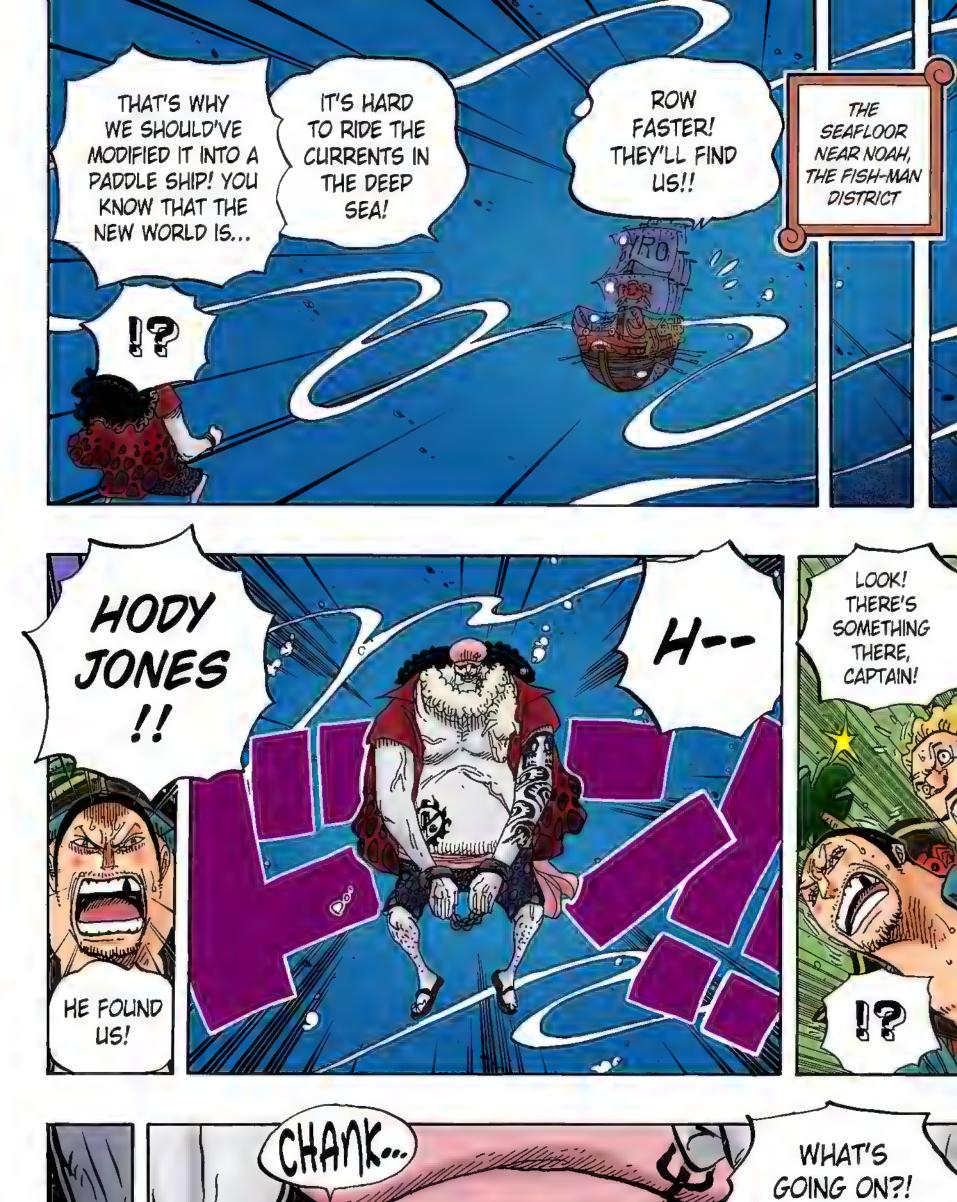
























AND THE WHOLE WORLD WILL KNOW THAT THE FISH-MEN ARE THE SUPERIOR RACE!

Chapter 612: TAKEN BY THE SHARK THEY SAVED











THANKS TO THEM, I MADE IT TO FISH-MAN ISLAND WITHOUT EVEN GOING THROUGH CUSTOMS! NOW I CAN CATCH ALL THE MERMAIDS I WANT! THIS PLACE IS A TREASURE TROVE! HEE HEE HEE!



HAVE YOU FORGOTTEN HOW MANY PIRATES ACT FRIENDLY AND THEN TURN AROUND AND KIDNAP MERMAIDS?

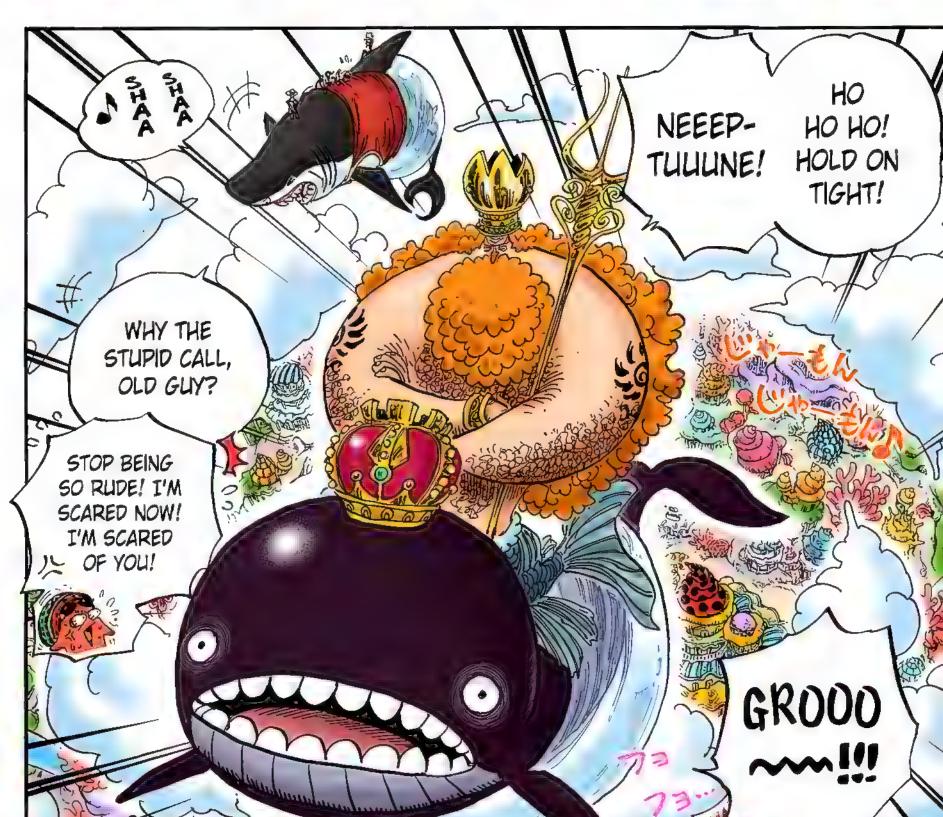


WE MUST TAKE PRECAUTIONS WITH THEM!

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THIS IS VERY TROUBLING. I'D INTENDED TO HONOR THEM FOR SAVING MY SISTER'S PET.

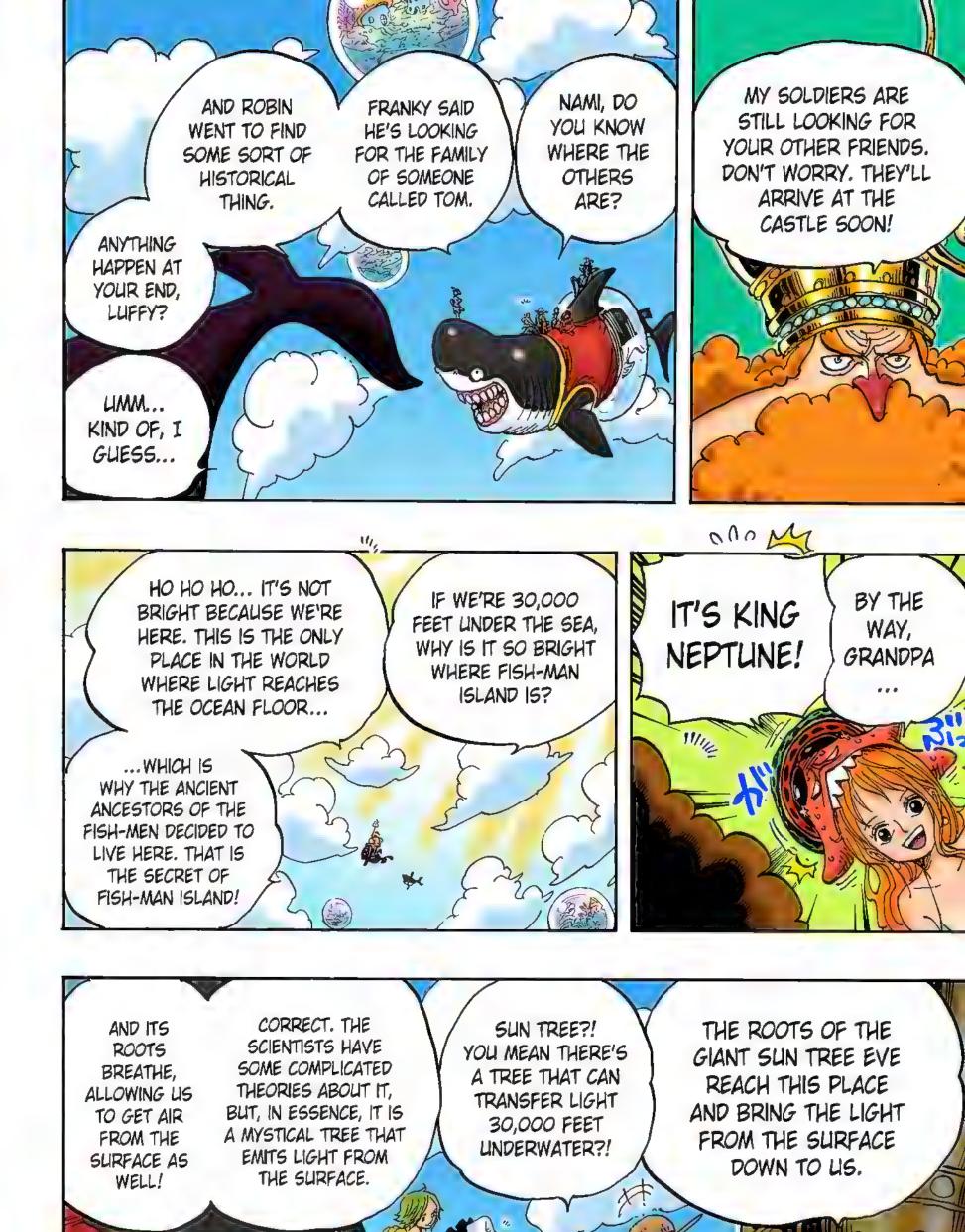












SO IT'S LIKE A BIGGER VERSION OF THE YARUKIMAN MANGROVE ON SABAODY?









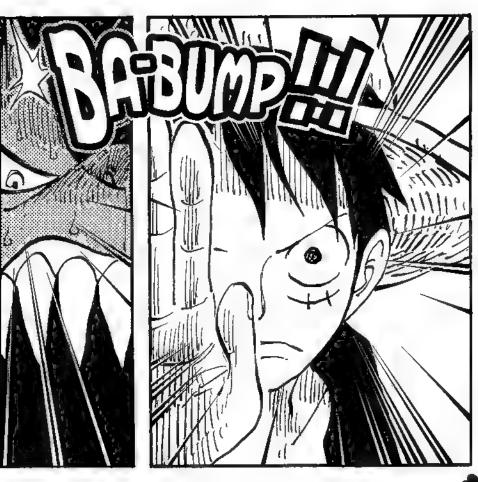








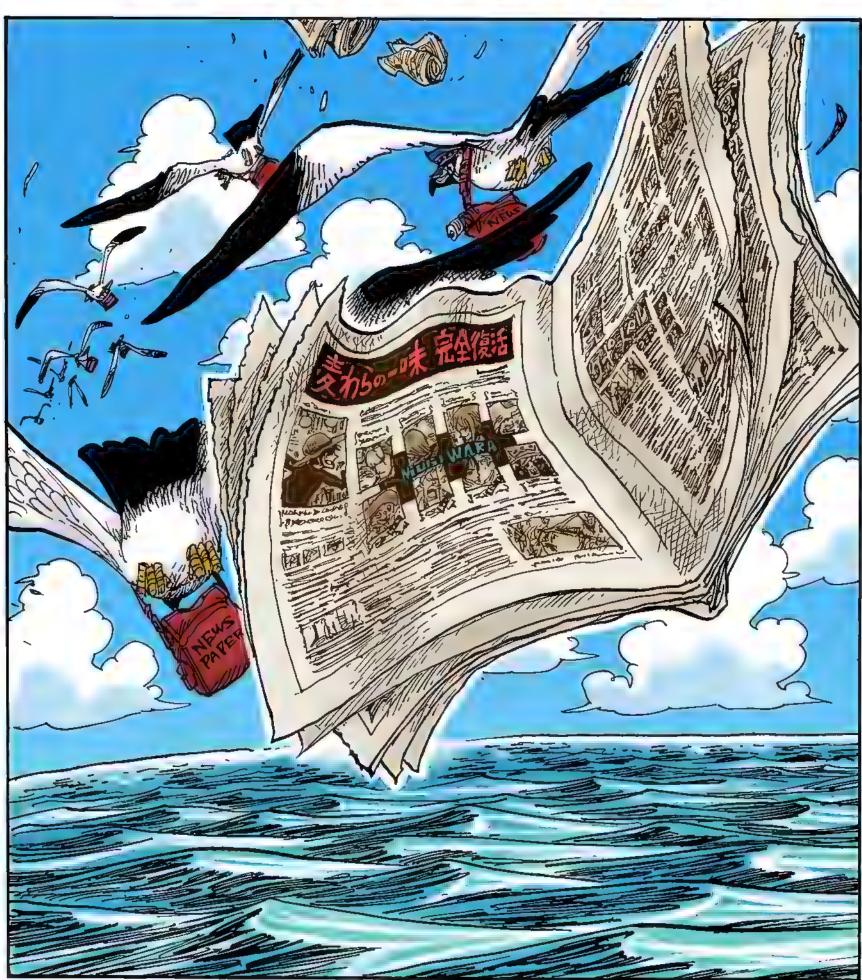








Chapter 613: MERMAID PRINCESS OF SHELL TOWER



LIMITED COVER SERIES, NO.19: DECKS OF THE WORLD, VOL. 1: "NEWS COO ACROSS THE SEAS"

DID I GET AN ANSWER YET TO MY LETTER TO PRINCESS SHIRAHOSHI?!

IT'S ALL THAT DETESTABLE NEPTUNE'S FAULT! HE'S PLANNING TO MARRY OFF PRINCESS SHIRAHOSHI FOR POLITICAL REASONS! I THINK!

WHY ELSE WOULD HE IMPRISON HER IN THAT STEEL TOWER FOR TEN YEARS!

I CAN'T BEAR TO SEE IT ANYMORE! WE'RE DEEPLY IN LOVE, I THINK!

WADATSUMI, THE GIANT MONK FLYING PIRATES CREW (TIGER PUFFER FISH-MAN)

Ö

Lauthand A And Mark

a later and

NOT YET, CAPTAIN DECKEN.

WADA-

TSUMI!

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SAA

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HOW MANY YEARS HAVE I WAITED FOR HER ANSWER?!

> ABOUT TEN, I GUESS.

MAYBE IT'LL COME SOON.





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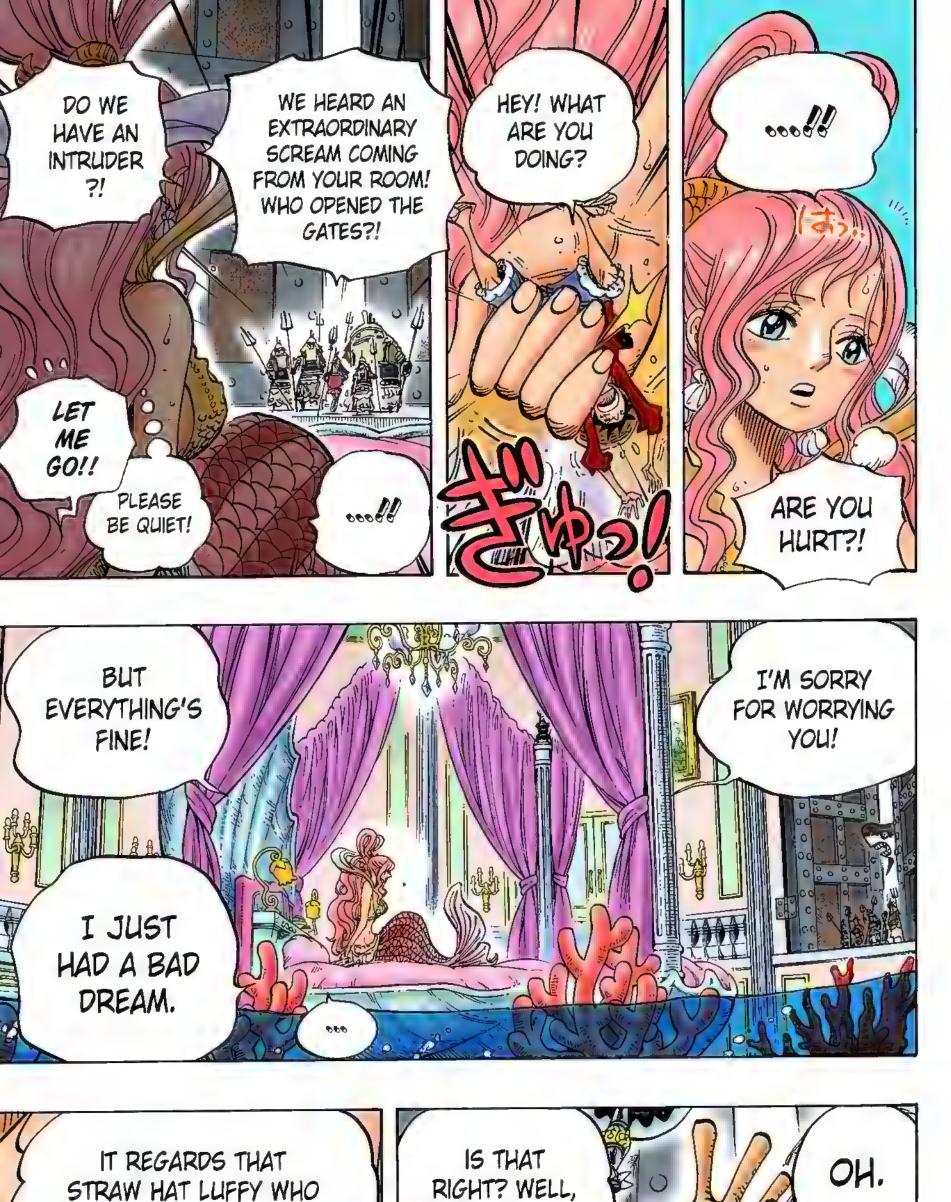
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YOUR LIFE CAN ONLY CONSIST OF MARRIAGE OR DEATH!

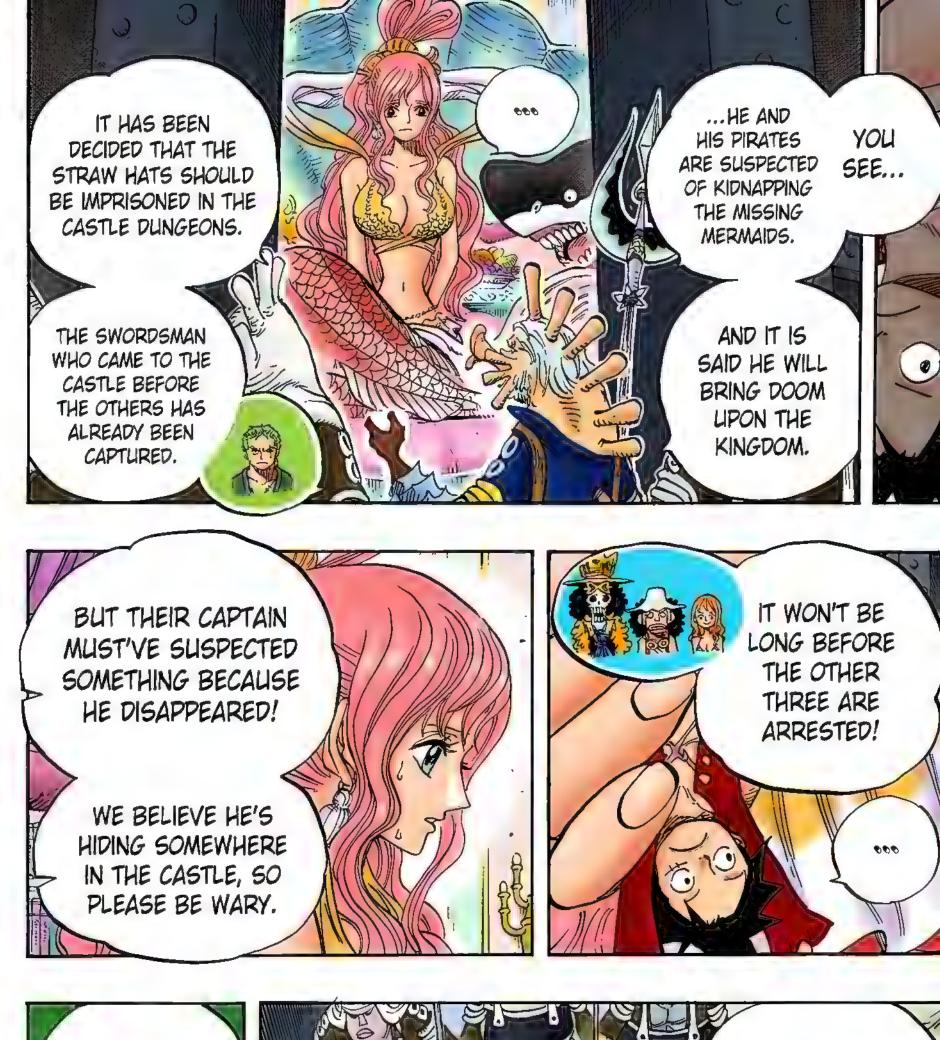












OH. OUR FIVE MINUTES ARE UP.



WE'LL CAPTURE THE OTHERS AS WE FIND THEM. FEAR NOT. WE WILL PROTECT THE KINGDOM!



I'M VERY SORRY, BUT WE'LL HAVE TO CANCEL THE BANQUET FOR THE PEOPLE WHO SAVED MEGALO.



HE CAN HIT ANY TARGET HE AIMS AT. THAT'S WHY IT'S DANGEROUS FOR ME TO GO OUTSIDE. I CAN'T EVEN LEAVE SHELL TOWER.

I KNOW WHO THE CULPRIT IS. HIS NAME IS VANDER DECKEN. HE WANTS TO KILL ME BECAUSE I WON'T MARRY HIM. I ONLY HAVE MEGALO TO TALK TO. HE'S MY DEAREST FRIEND.

SO THAT'S WHY THEY WANTED TO HAVE A BANQUET FOR A SHARK. BUT THEY CANCELLED IT. TEN YEARS?! YOU MUST BE REALLY BORED! I'VE BEEN A PRISONER HERE FOR TEN YEARS.

YOU

HUMANS

ARE

SMALL ...

ON TOP OF THAT, FATHER ONLY ALLOWS THE SOLDIERS TO COME IN HERE FOR FIVE MINUTES AT A TIME.

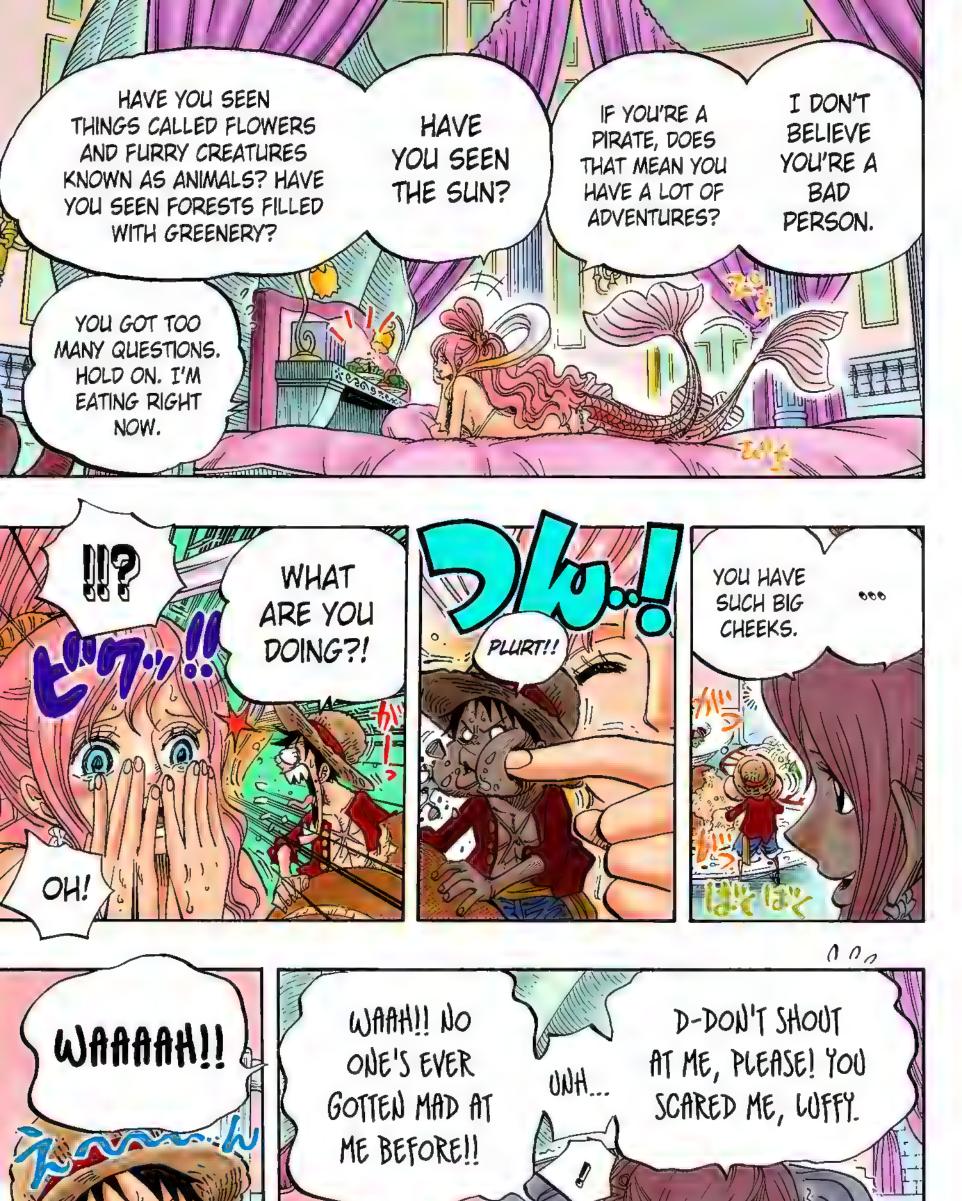
...BUT YOU SEEM TO EAT QUITE A LOT FOR YOUR SIZE. man

MMRF MMRF ARUE ASDE BA! (THE HAIRY GUY SAID HE WAS GOING TO THROW A BANQUET. BUT HE KEPT GETTING YELLED AT! I COULDN'T STAND IT ANYMORE SO I FOLLOWED THE SMELL OF FOOD HERE.)

YES.

THEY CALLED YOU PRINCESS. ARE YOU THAT MERMAID PRINCESS?





YOU'RE HUGE, BUT YOU'RE A BIG WEAKLING AND A CRYBABY.







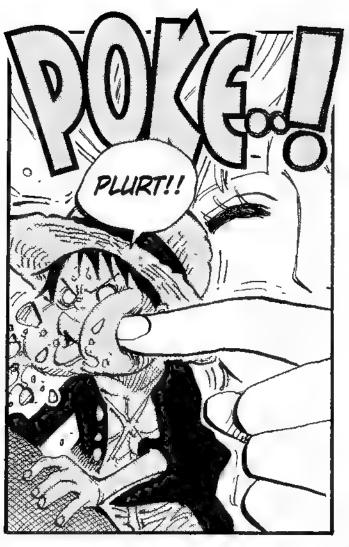
YOU'RE GOING TO IMPRISON US FOR WHAT WE'RE GOING TO DO IN THE FUTURE? THAT'S NOT FAIR!



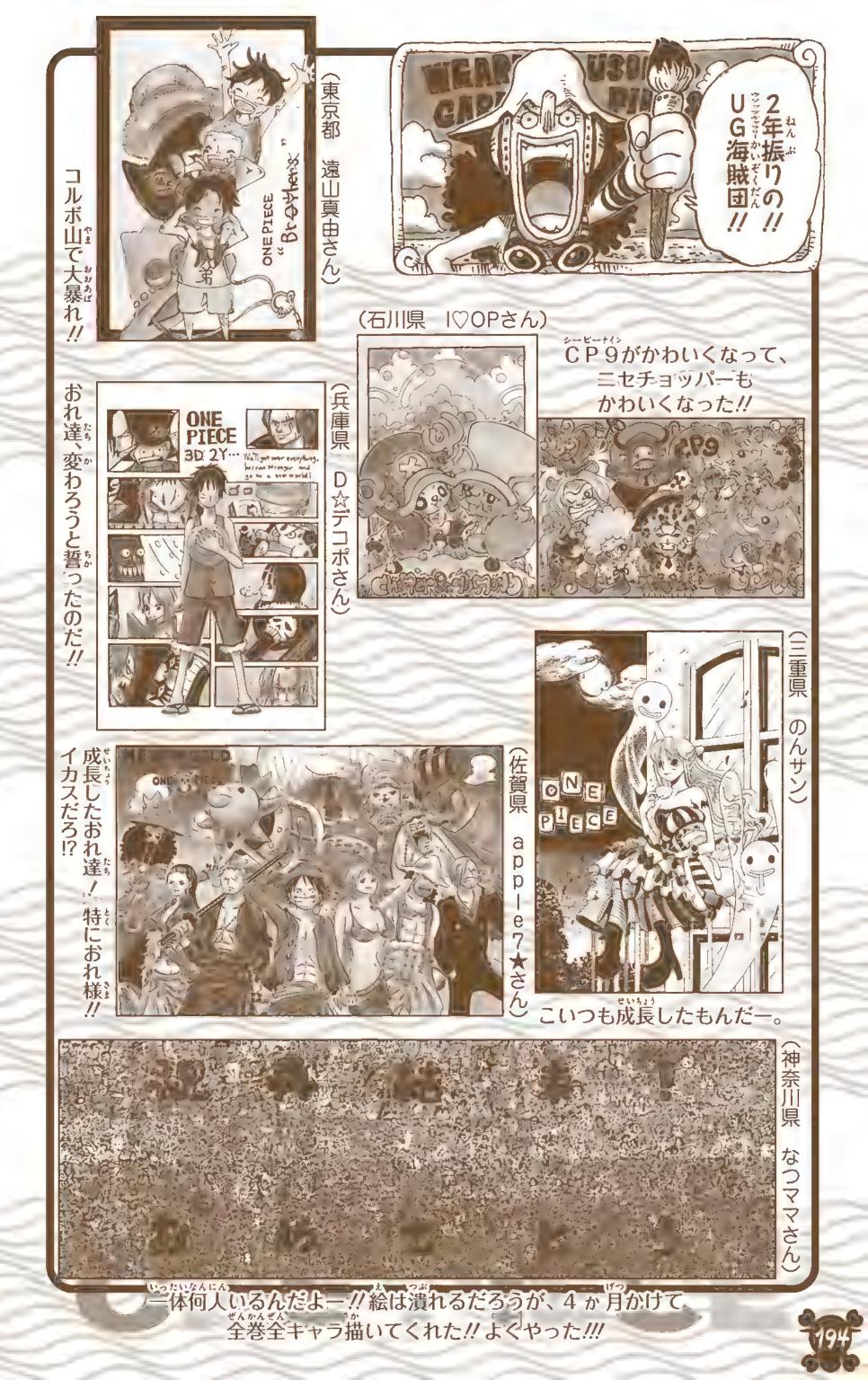












Chapter 614: TOO LATE NOW



DECKS OF THE WORLD, VOL. 2: "WINDMILL VILLAGE"

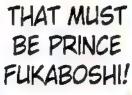














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BRING DOWN THE CONNECTING HALLWAY, OPEN THE CASTLE GATES...



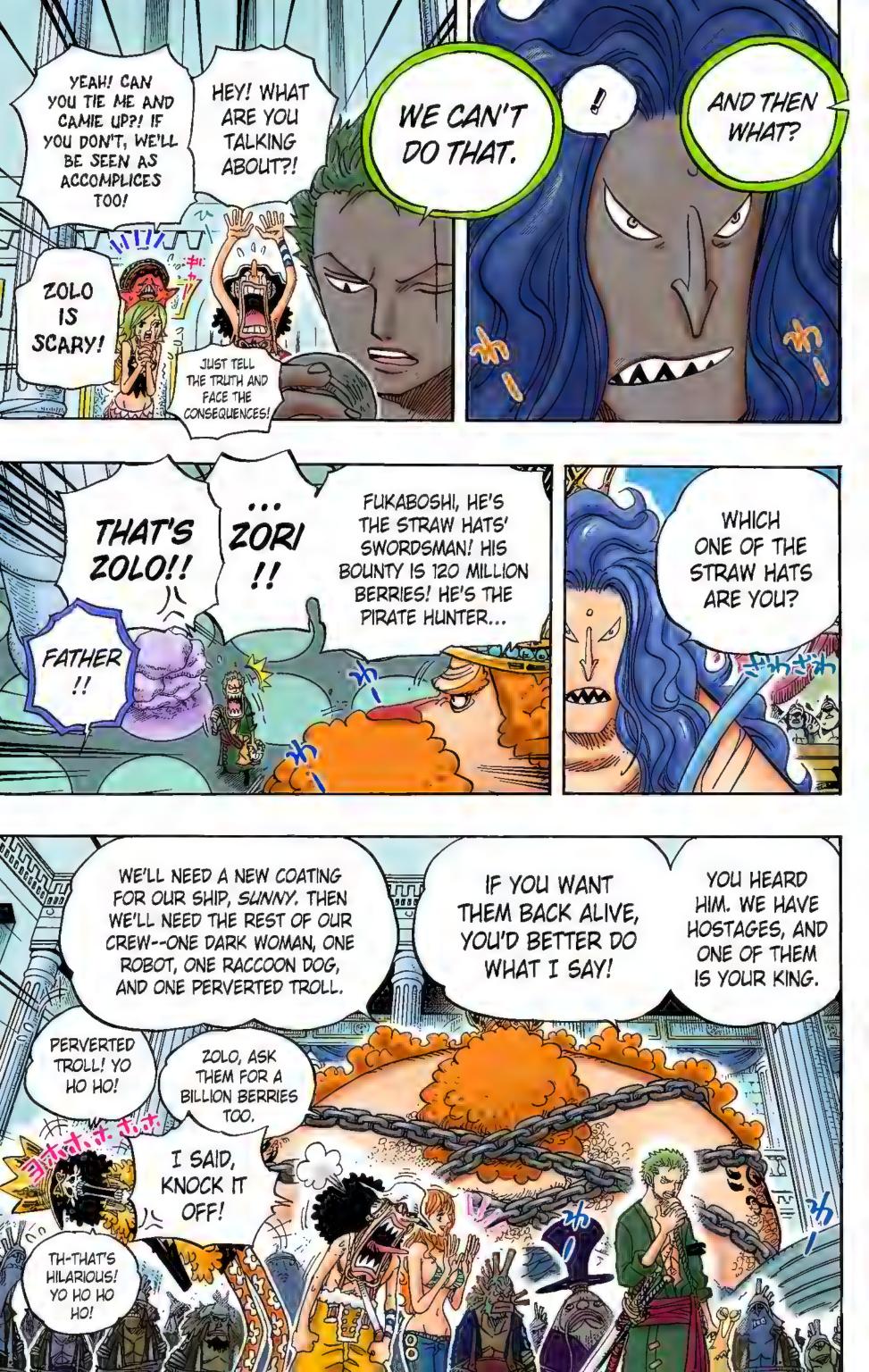
WHAT'S

HAPPENING

ON THAT

SIDE?

...AND OPEN THE IMPERIAL GATES OF THE PALACE THIS INSTANT!





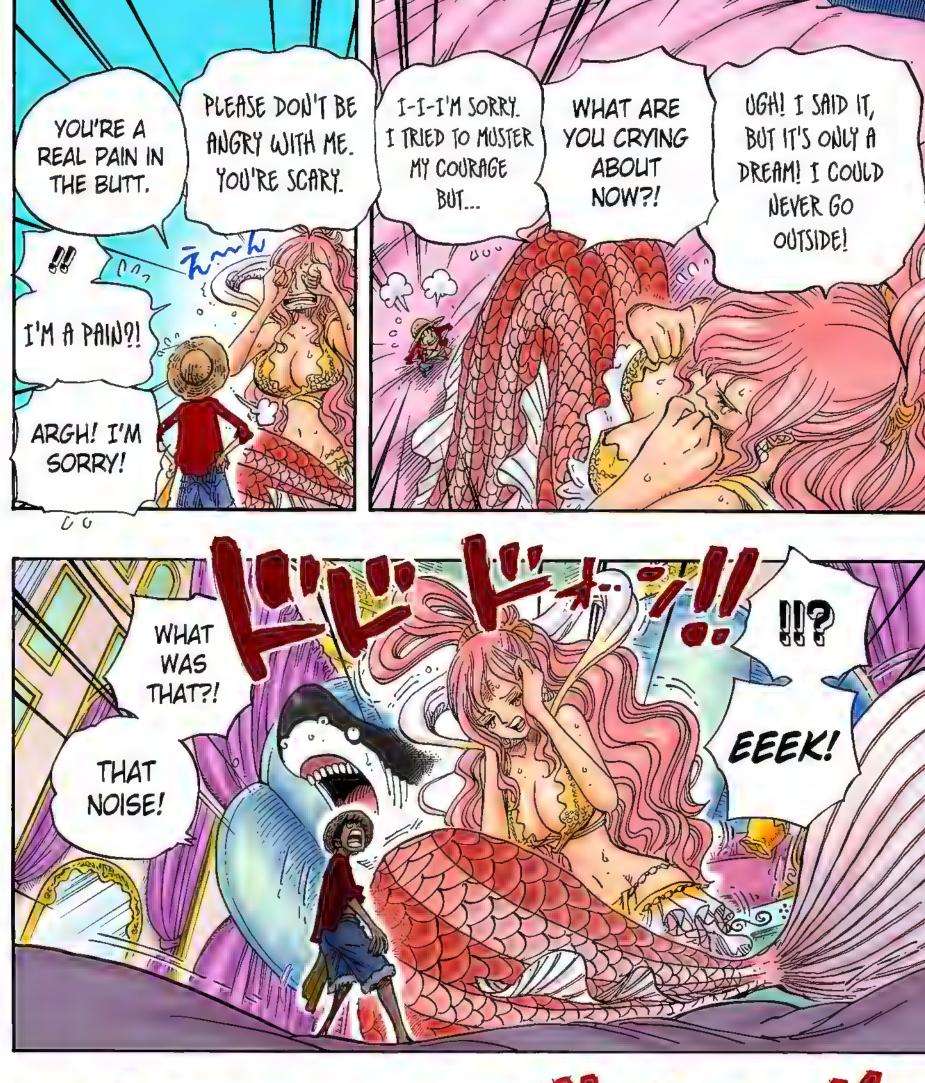


















SOMEONE HAS BEEN TRYING TO KILL HER!

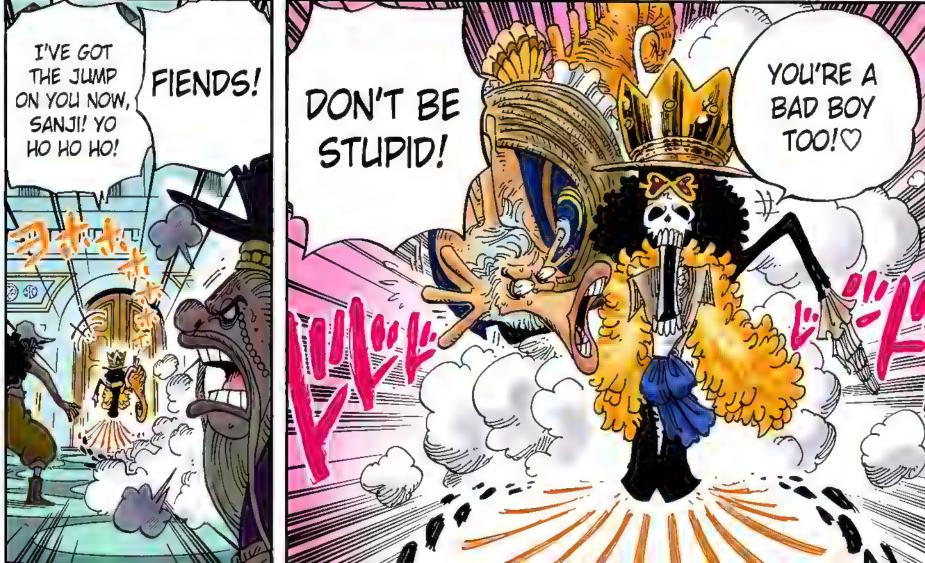
IT!

(Agene)

IF ANYTHING HAPPENS TO HER, I WILL PURSUE YOU TO THE DARKEST DEPTHS OF THE OCEAN! EAST SECTOR OF THE CASTLE! GO! QUICKLY!

WHY IS THE HOSTAGE TELLING US WHAT TO DO?













HE'S FILLED IT WITH HIS BLOOD-THIRSTY PIRATES!! THIS IS BAD! THE IMPREGNABLE RYUGU CASTLE HAS BEEN PENETRATED! WAIT! THEY'RE GETTING UP!





*THIS IS DEDICATED TO THOSE AFFECTED BY THE MARCH 2011 TOHOKU EARTHQUAKE AND TSUNAMI. THIS ILLUSTRATION WAS ORIGINALLY PLACED ON THE COVER OF THE BOOK UNDER THE DUST JACKET.





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